

SURFACE PUMPS

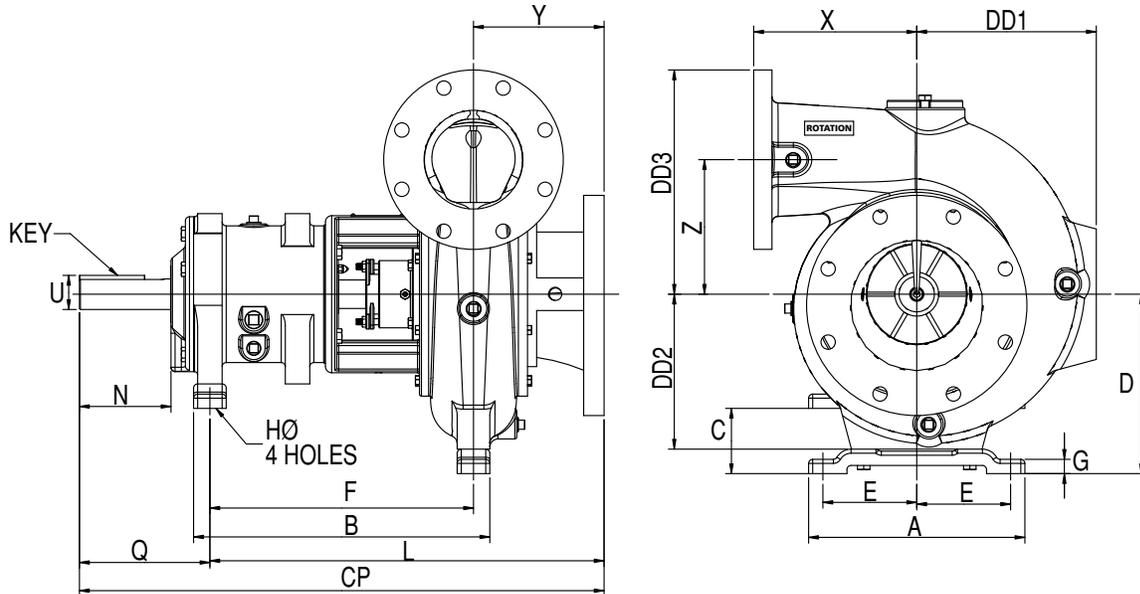
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Dimensional Drawings:

FIGURE 2



Dimensions:

Size	A	B	C	D	E	F	G	H	L	N	Q	U	X	Y	Z	CP	DD1	DD2	DD3	KEY
3 x 5 - 14	13.25	22.00	4.00	11.00	5.75	20.00	0.88	0.69	24.76	5.62	8.00	2.50	9.50	4.75	8.50	32.76	10.00	9.50	12.25	0.625
4 x 6 - 14	13.25	22.11	3.38	10.38	5.75	20.11	0.88	0.69	26.25	5.62	8.01	2.50	11.50	6.15	8.00	34.26	8.88	8.88	12.50	0.625
6 x 6 - 14	13.25	23.12	5.50	12.50	5.75	21.12	0.88	0.69	26.31	5.62	8.01	2.50	10.50	5.19	9.50	34.32	12.00	11.00	15.00	0.625
6 x 8 - 14	13.25	22.66	6.50	13.50	5.75	20.66	0.88	0.69	27.03	5.62	8.01	2.50	9.56	6.37	11.00	35.04	13.37	12.00	16.80	0.625
10 x 10 - 14	13.25	23.19	8.00	15.00	5.75	21.19	0.88	0.69	35.57	5.62	8.01	2.50	12.00	14.38	12.00	43.58	16.25	14.13	20.00	0.625

Note: Dimensions are for estimating purposes only. All dimensions in inches.

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FRAME MOUNT - 14-INCH

Ordering Information:

14" Nominal Impeller Diameter - (BF) Bearing Frame					
Standard Construction: Ductile Iron Casing and Impeller, with Bronze Wear Ring(s) and Shaft Sleeve					
Pump Size (Dis x Suc - Imp)	Rotation	Shaft Sealing	Model Description	Order Number	Weight
3 x 5 - 14	CW	Packing	HC-5X3-14-BF-P	14050314100	590
3 x 5 - 14	CW	Mechanical Seal	HC-5X3-14-BF-M	15050314101	590
4 x 6 - 14L	CW	Packing	HC-6X4-13-BF-P	14060413100	595
4 x 6 - 14L	CW	Mechanical Seal	HC-6X4-13-BF-M	15060413101	595
6 x 6 - 14	CW	Packing	HC-6X6-14-BF-P	14060614100	700
6 x 6 - 14	CW	Mechanical Seal	HC-6X6-14-BF-M	15060614101	700
6 x 8 - 14	CW	Packing	HC-8X6-14-BF-P	14080614100	805
6 x 8 - 14	CW	Mechanical Seal	HC-8X6-14-BF-M	15080614101	805
10 x 10 - 14	CW	Packing	HC-10X10-14-BF-P	14101014500	1070
10 x 10 - 14	CW	Mechanical Seal	HC-10X10-14-BF-M	15101014501	1070

NOTES: There will be an impeller trimming charge applied for any non-standard impeller trim.

Consult price sheets for list price adders. All dimensions in inches. All weight in pounds.

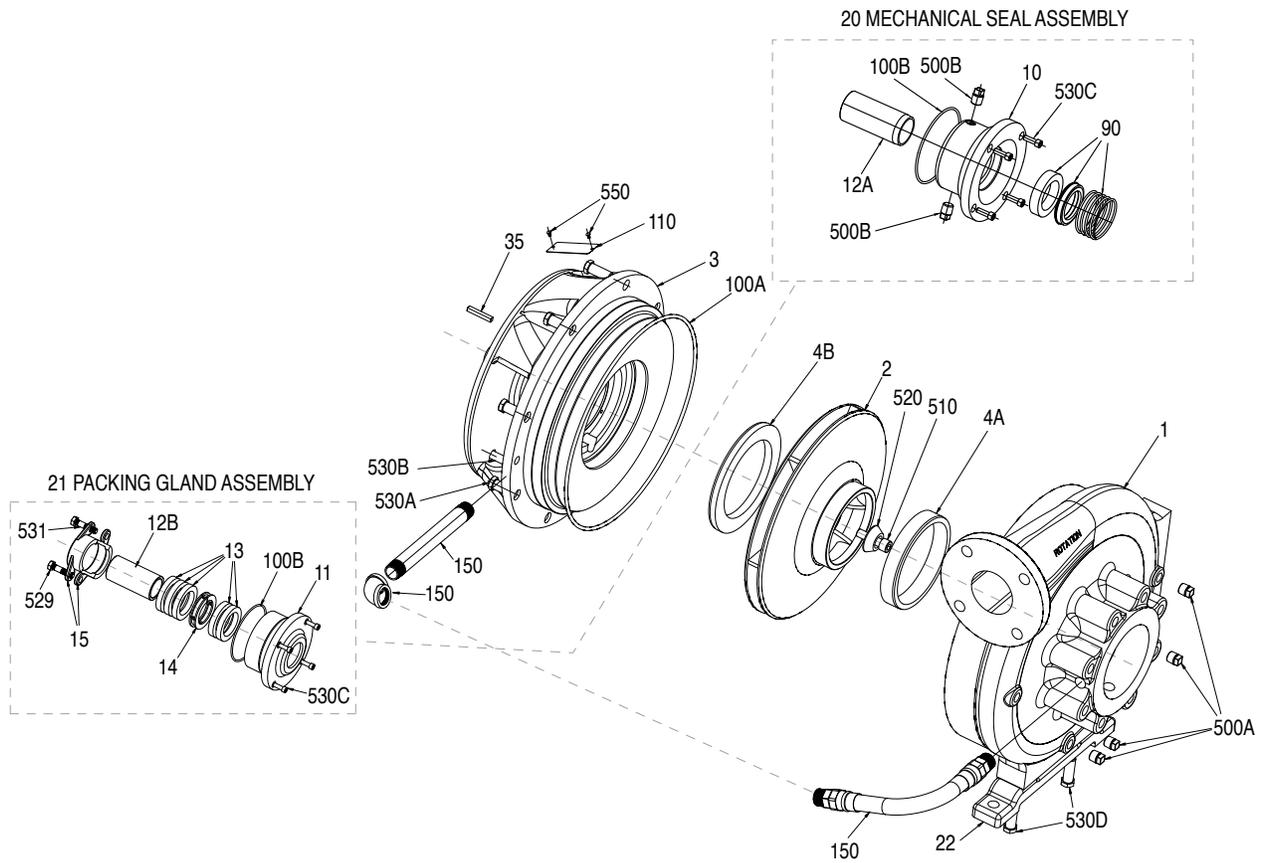
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FRAME MOUNT - 14-INCH

Exploded Parts Drawing: 3 x 5 - 14



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FRAME MOUNT - 14-INCH

Materials and Parts: 3 x 5 - 14

Figure No.	Part Description	Part No.	Materials of Construction
1	Volute, Case	305411913	ASTM 536 Ductile Iron
2	Impeller (13 diameter, 1-1/4" bore)	305410966	ASTM 536 Ductile Iron
3	Bracket	305412904	ASTM 536 Ductile Iron
4A	Wear Ring	305417907	SAE 660 Bronze
4B	Wear Ring	305417919	SAE 660 Bronze
10	Seal Box	305415924	ASTM 536 Ductile Iron
11	Stuffing Box	305415921	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415919	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415910	SAE 660 Bronze
13	Packing Rings (Set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (Set of 2)	305415916	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415907	Various
21	Packing Gland Assembly	305415902	Various
22	Foot	305411921	Ductile Iron
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x SS
100A	O-Ring Volute	305418928	BUNA-N
100B	O-Ring Stuffing/Seal Box	305418921	BUNA-N
110	Nameplate	305418901	Stainless Steel
150	Balance Line Assembly	305416901	CAD Plated
500A	Pipe Plug, (3/8 NPT) (4 Req)	305418930	CAD Plated
500B	Pipe Plug, (1/2 NPT) (2 Req)	305418929	CAD Plated
510	Screw, Impeller (1/2 - 13 x 1.25)	305418904	Stainless Steel
520	Washer, Impeller	305419905	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 Req)	305418908	CAD Plated
530A	Capscrew, Hex (3/8-16x1.00) (10 Req)	305418913	CAD Plated
530B	Capscrew, Hex (1/2-13x1.25) (4 Req)	305418916	CAD Plated
530C	Capscrew, Hex (1/4-20x0.75) (4 Req)	305418912	CAD Plated
530D	Capscrew, Hex (5/8-11x1.75) (2 Req)	305418919	CAD Plated
531	Stud, Threaded (2 Req)	305418909	CAD Plated
550	Screws, Drive (Set of 2)	305418910	Stainless Steel

Seal Kits:

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305464100
Packing	12B, 13, 14, 100A, 100B	305464101

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FRAME MOUNT - 14-INCH

Materials and Parts: 4 x 6 - 14

Figure No.	Part Description	Part No.	Materials of Construction
1	Volute, Case	305411914	ASTM 536 Ductile Iron
2	Impeller (13 diameter, 1-1/4" bore)	305410970	ASTM 536 Ductile Iron
3	Bracket	305412904	ASTM 536 Ductile Iron
4A	Wear Ring	305417910	SAE 660 Bronze
4B	Wear Ring	305417910	SAE 660 Bronze
10	Seal Box	305415924	ASTM 536 Ductile Iron
11	Stuffing Box	305415921	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415919	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415910	SAE 660 Bronze
13	Packing Rings (Set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (Set of 2)	305415916	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415907	Various
21	Packing Gland Assembly	305415902	Various
22	Foot	305411921	Ductile Iron
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x SS
100A	O-Ring Volute	305418928	BUNA-N
100B	O-Ring Stuffing/Seal Box	305418921	BUNA-N
110	Nameplate	305418901	Stainless Steel
150	Balance Line Assembly	305416902	CAD Plated
500A	Pipe Plug, (3/8 NPT) (4 Req)	305418930	CAD Plated
500B	Pipe Plug, (1/2 NPT) (2 Req)	305418929	CAD Plated
510	Screw, Impeller (1/2-13x1.25)	305418904	Stainless Steel
520	Washer, Impeller	305419901	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 Req)	305418908	CAD Plated
530A	Capscrew, Hex (5/8-11x1.50) (10 Req)	305418918	CAD Plated
530B	Capscrew, Hex (5/8-11x1.50) (4 Req)	305418918	CAD Plated
530C	Capscrew, Hex (1/4-20x0.75) (4 Req)	305418912	CAD Plated
530D	Capscrew, Hex (5/8-11x1.75) (2 Req)	305418919	CAD Plated
531	Stud, Threaded (2 Req)	305418909	CAD Plated
550	Screws, Drive (Set of 2)	305418910	Stainless Steel

Seal Kits:

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305464100
Packing	12B, 13, 14, 100A, 100B	305464101

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FRAME MOUNT - 14-INCH

Materials and Parts: 6 x 6 - 14

Figure No.	Part Description	Part No.	Materials of Construction
1	Volute, Case	305411915	ASTM 536 Ductile Iron
2	Impeller (14 diameter, 1-1/4" bore)	305410974	ASTM 536 Ductile Iron
3	Bracket	305412912	ASTM 536 Ductile Iron
4A	Wear Ring	305417911	SAE 660 Bronze
4B	Wear Ring	305417911	SAE 660 Bronze
10	Seal Box	305415925	ASTM 536 Ductile Iron
11	Stuffing Box	305415922	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415919	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415911	SAE 660 Bronze
13	Packing Rings (Set of 5)	305415915	Graphite Yarn with PTFE
14	Lantern Ring	305415913	PTFE
15	Packing Gland (Set of 2)	305415917	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415908	Various
21	Packing Gland Assembly	305415903	Various
22	Foot	305411921	Ductile Iron
27	Backplate Filler	305412911	300 Series Stainless Steel
35	Key, Shaft	305418907	300 Series Stainless Steel
90	Mechanical Seal	305415905	SiC/SiC/FKM x SS
100A	O-Ring Volute	305418928	BUNA-N
100B	O-Ring Stuffing/Seal Box	305418922	BUNA-N
110	Nameplate	305418901	Stainless Steel
150	Balance Line Assembly	305416903	CAD Plated
500A	Pipe Plug, (3/8 NPT) (4 Req)	305418931	CAD Plated
500B	Pipe Plug, (1/2 NPT) (2 Req)	305418929	CAD Plated
510	Screw, Impeller (1/2-13x1.25)	305418905	Stainless Steel
520	Washer, Impeller	305419906	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 Req)	305418908	CAD Plated
530A	Capscrew, Hex (5/8-11x1.50) (10 Req)	305418918	CAD Plated
530B	Capscrew, Hex (5/8-11x1.50) (4 Req)	305418918	CAD Plated
530C	Capscrew, Hex (1/4-20x0.75) (4 Req)	305418912	CAD Plated
530D	Capscrew, Hex (5/8-11x1.75) (2 Req)	305418919	CAD Plated
531	Stud, Threaded [2 Req]	305418909	CAD Plated
550	Screws, Drive (Set of 2)	305418910	Stainless Steel

Seal Kits:

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305464102
Packing	12B, 13, 14, 100A, 100B	305464103

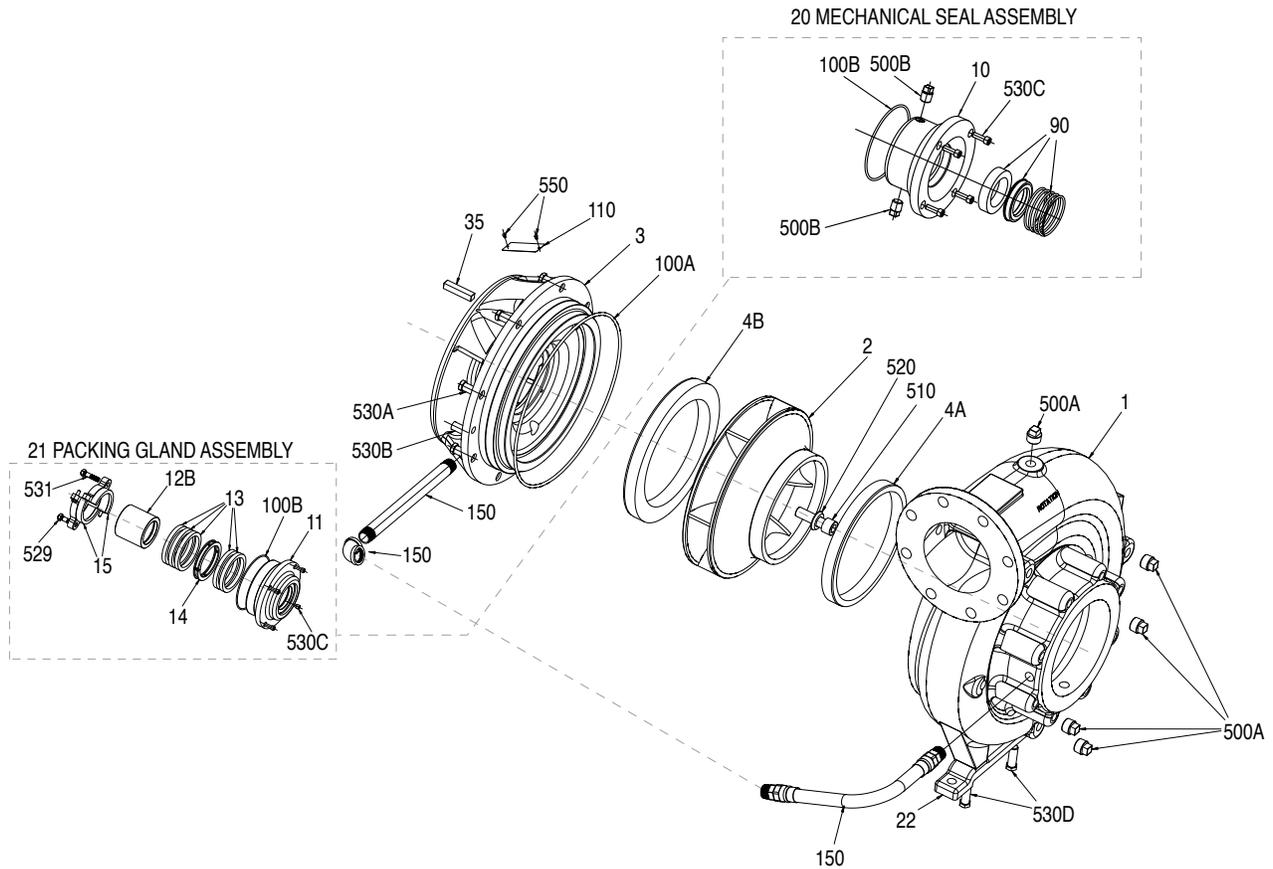
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FRAME MOUNT - 14-INCH

Exploded Parts Drawing: 6 x 8 - 14



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FRAME MOUNT - 14-INCH

Materials and Parts: 6 x 8 - 14

Figure No.	Part Description	Part No.	Materials of Construction
1	Volute, Case	305411916	ASTM 536 Ductile Iron
2	Impeller (14 diameter, 1-1/4" bore)	305410978	ASTM 536 Ductile Iron
3	Bracket	305412912	ASTM 536 Ductile Iron
4A	Wear Ring	305417914	SAE 660 Bronze
4B	Wear Ring	305417922	SAE 660 Bronze
10	Seal Box	305415925	ASTM 536 Ductile Iron
11	Stuffing Box	305415922	ASTM 536 Ductile Iron
12B	Shaft Sleeve	305415911	SAE 660 Bronze
13	Packing Rings (Set of 5)	305415915	Graphite Yarn with PTFE
14	Lantern Ring	305415913	PTFE
15	Packing Gland (Set of 2)	305415917	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415908	Various
21	Packing Gland Assembly	305415903	Various
22	Foot	305411921	Ductile Iron
35	Key, Shaft	305418907	300 Series Stainless Steel
90	Mechanical Seal	305415905	SiC/SiC/FKM x SS
100A	O-Ring Volute	305418928	BUNA-N
100B	O-Ring Stuffing/Seal Box	305418922	BUNA-N
110	Nameplate	305418901	Stainless Steel
150	Balance Line Assembly	305416903	Stainless Steel
500A	Pipe Plug, (3/4 NPT) (4 Req)	305418932	CAD Plated
500B	Pipe Plug, (1/4 NPT) (2 Req)	305418929	CAD Plated
510	Screw, Impeller (1/2-13x1.25)	305418905	Stainless Steel
520	Washer, Impeller	305419906	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 Req)	305418908	CAD Plated
530A	Capscrew, Hex (5/8-11x1.50) (10 Req)	305418918	CAD Plated
530B	Capscrew, Hex (5/8-11x1.50) (4 Req)	305418918	CAD Plated
530C	Capscrew, Hex (1/4-20x0.75) (4 Req)	305418912	CAD Plated
530D	Capscrew, Hex (5/8-11x1.75) (2 Req)	305418919	CAD Plated
531	Stud, Threaded (2 Req)	305418909	CAD Plated
550	Screws, Drive (Set of 2)	305418910	Stainless Steel

Seal Kits:

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305464104
Packing	12B, 13, 14, 100A, 100B	305464105

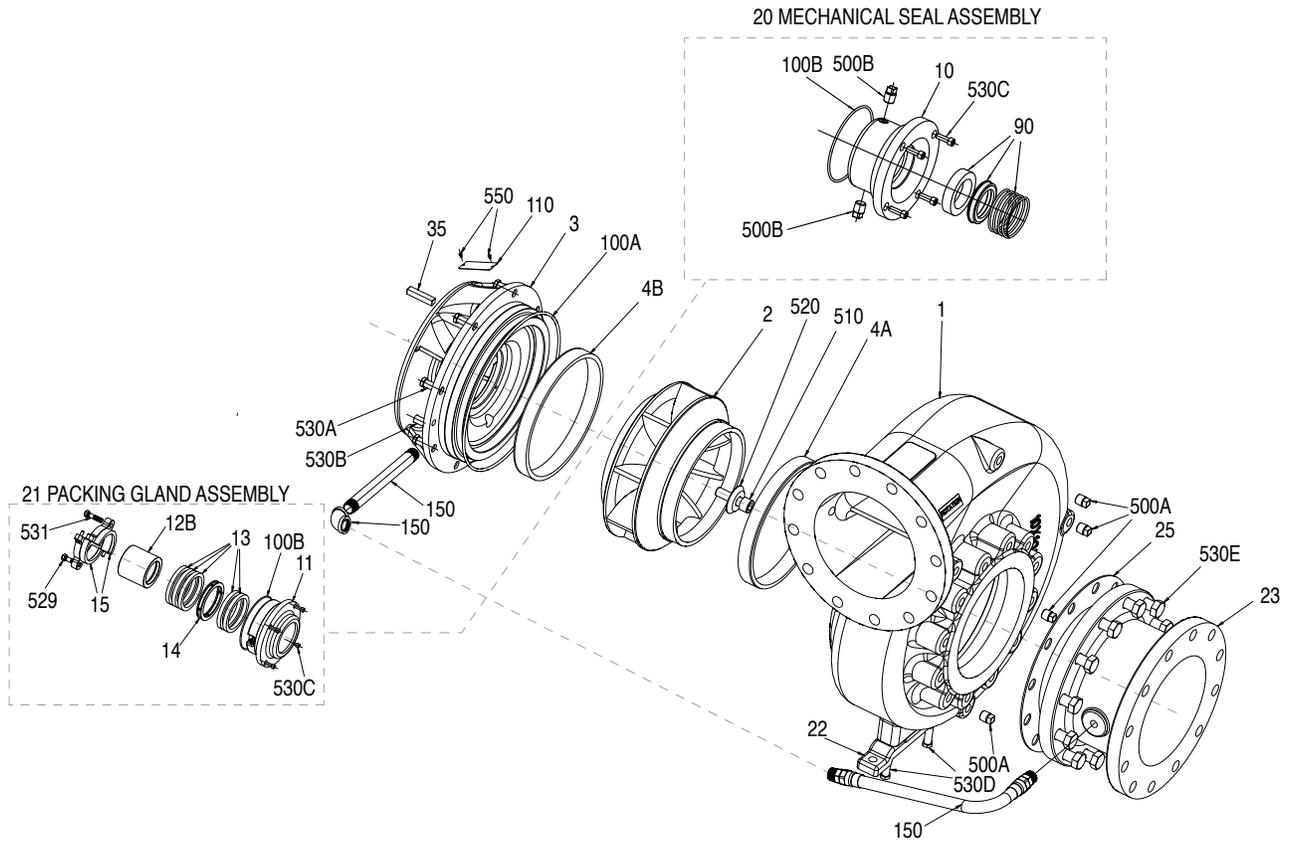
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FRAME MOUNT - 14-INCH

Exploded Parts Drawing: 10 x 10 - 14



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FRAME MOUNT - 14-INCH

Materials and Parts: 10 x 10 - 14

Figure No.	Part Description	Part No.	Materials of Construction
1	Volute, Case	305411917	ASTM 536 Ductile Iron
2	Impeller (14 diameter, 1-1/4" bore)	305410982	ASTM 536 Ductile Iron
3	Bracket	305412909	ASTM 536 Ductile Iron
4A	Wear Ring	305417915	SAE 660 Bronze
4B	Wear Ring	305417915	SAE 660 Bronze
10	Seal Box	305415925	ASTM 536 Ductile Iron
11	Stuffing Box	305415922	ASTM 536 Ductile Iron
12B	Shaft Sleeve	305415911	SAE 660 Bronze
13	Packing Rings (Set of 5)	305415915	Graphite Yarn with PTFE
14	Lantern Ring	305415913	PTFE
15	Packing Gland (Set of 2)	305415917	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415908	Various
21	Packing Gland Assembly	305415903	Various
22	Foot	305411921	Ductile Iron
23	Suction Spool	305411920	Ductile Iron
25	Gasket Suction Spool	305418911	Ductile Iron
35	Key, Shaft	305418907	300 Series Stainless Steel
90	Mechanical Seal	305415905	SiC/SiC/FKM x SS
100A	O-Ring Volute	305418928	BUNA-N
100B	O-Ring Stuffing/Seal Box	305418922	BUNA-N
110	Nameplate	305418901	Stainless Steel
150	Balance Line Assembly	305416904	CAD Plated
500A	Pipe Plug, (3/4 NPT) (4 Req)	305418932	CAD Plated
500B	Pipe Plug, (1/4 NPT) (2 Req)	305418929	CAD Plated
510	Screw, Impeller (1/2-13x1.25)	305418905	Stainless Steel
520	Washer, Impeller	305419907	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 Req)	305418908	CAD Plated
530A	Capscrew, Hex (5/8-11x1.50) (10 Req)	305418918	CAD Plated
530B	Capscrew, Hex (5/8-11x1.50) (4 Req)	305418918	CAD Plated
530C	Capscrew, Hex (1/4-20x0.75) (4 Req)	305418912	CAD Plated
530D	Capscrew, Hex (5/8-11x1.75) (2 Req)	305418919	CAD Plated
530E	Capscrew, Hex (7/8-9x2.25) (12 Req)	305418920	CAD Plated
531	Stud, Threaded (2 Req)	305418909	CAD Plated
550	Screws, Drive (Set of 2)	305418910	Stainless Steel

Seal Kits:

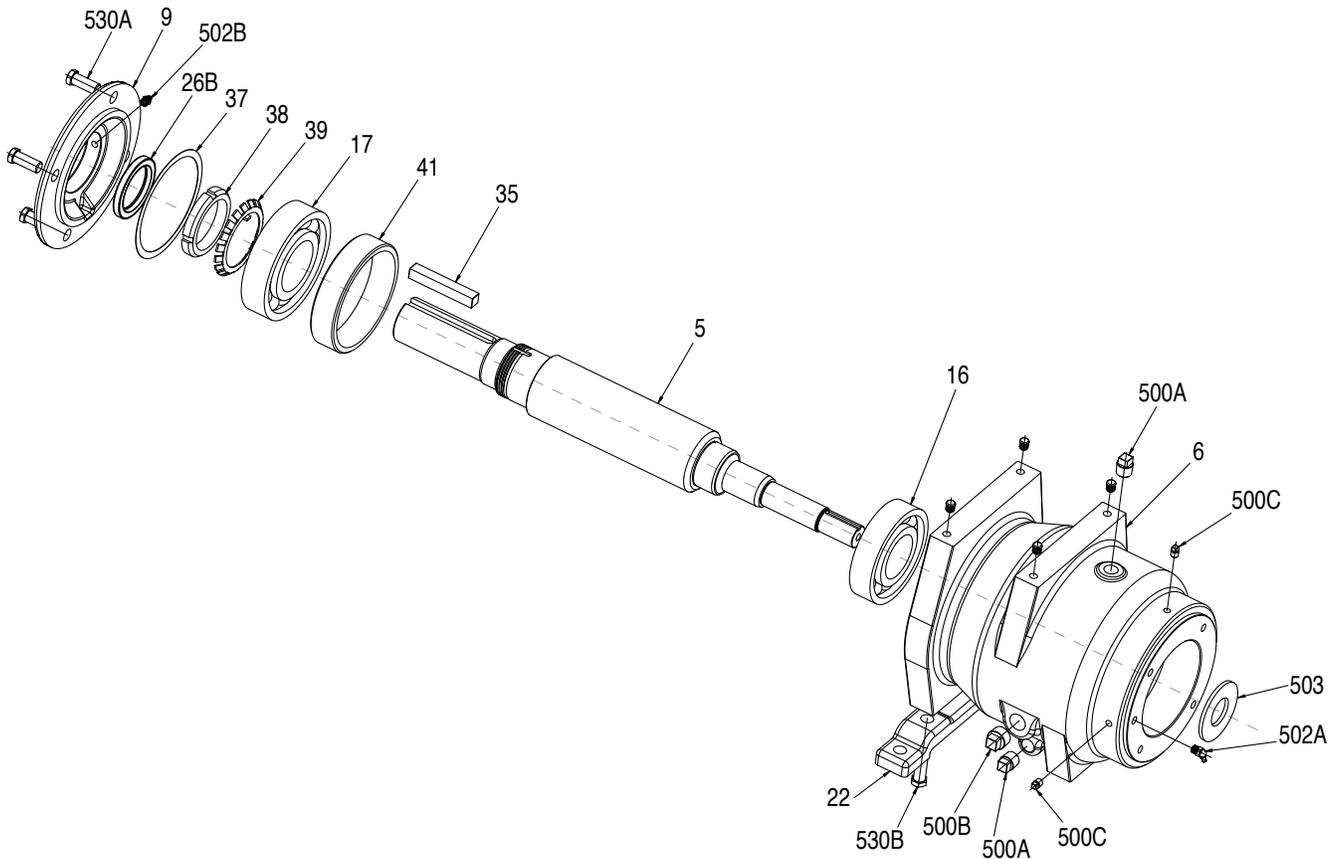
Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305464104
Packing	12B, 13, 14, 100A, 100B	305464105

SURFACE PUMPS

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FRAME MOUNT - 14-INCH Bearing Frame - 3 x 5 & 4 x 6



Materials and Parts:

Figure No.	Part Description	Part No.	Materials of Construction
5	Shaft	305420902	Stress Proof Stainless
6	Bearing Frame	305413907	ASTM 536 Ductile Iron
9	Cover, Bearing Frame	305413921	ASTM 536 Ductile Iron
16	Bearing, Pump Side	305418952	Steel
17	Bearing, Drive Side	305418954	Steel
22	Foot	305411921	ASTM 536 Ductile Iron
26A*	Lip Seal, Pump Side	305418941	BUNA-N
26B	Lip Seal	305418943	BUNA-N
35	Key (5/8 x 5/8 x 4.00)	305418934	300 Series Stainless
37	Shim, Bearing Frame	305418938	300 Series Stainless
	Shim, Bearing Frame	305418939	300 Series Stainless
	Shim, Bearing Frame	305418940	300 Series Stainless
38	Nut, Bearing	305418947	CRS
39	Lockwasher, Bearing	305418949	CRS
41	Spacer, Bearing	305418945	CRS
500A	Pipe Plug (1/2 NPT) (2 Req)	305418931	CAD Plated
500B	Pipe Plug (3/4 NPT)	305418932	CAD Plated
500C	Pipe Plug (1/8 NPT) (3 Req)	305418958	CAD Plated
502A	Fitting, Grease	305418959	Steel
502B	Fitting, Grease	305418960	Steel
503	Water Slinger	305447008	Neoprene
530A	Capscrew, Hex (5/8-11 x 1.50) (4 Req)	305418918	CAD Plated
530B	Capscrew, Hex (5/8-11 x 1.75) (2 Req)	305418919	CAD Plated

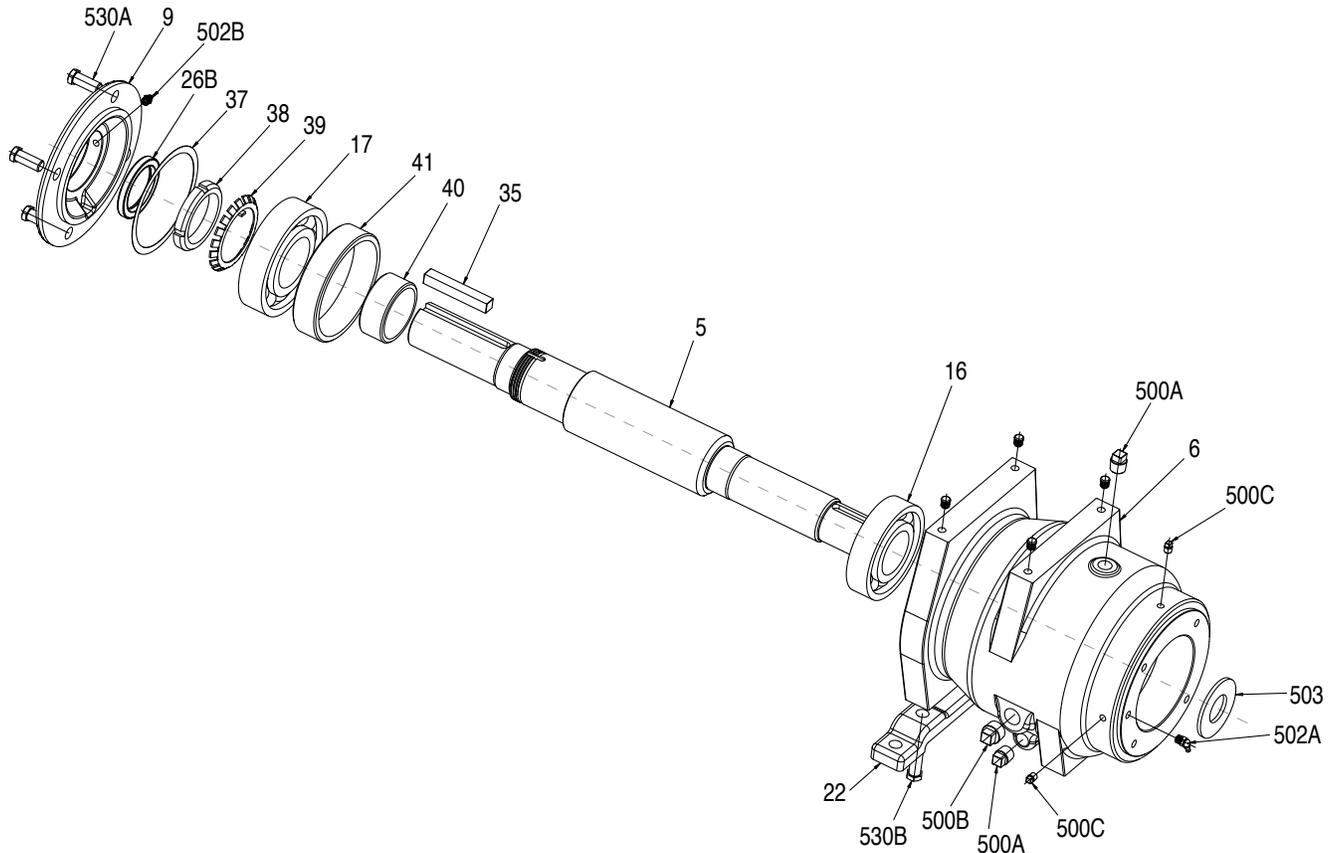
* Not shown, assemblies in bracket

SURFACE PUMPS

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FRAME MOUNT - 14-INCH Bearing Frame - 6 x 6 & 6 x 8



Materials and Parts:

Figure No.	Part Description	Part No.	Materials of Construction
5	Shaft	305420903	Stress Proof Stainless
6	Bearing Frame	305413907	ASTM 536 Ductile Iron
9	Cover, Bearing Frame	305413921	ASTM 536 Ductile Iron
16	Bearing, Pump Side	305418952	Steel
17	Bearing, Drive Side	305418954	Steel
22	Foot	305411921	ASTM 536 Ductile Iron
26A*	Lip Seal, Pump Side	305418962	BUNA-N
26B	Lip Seal	305418943	BUNA-N
35	Key (5/8 x 5/8 x 4.00)	305418934	300 Series Stainless
37	Shim, Bearing Frame	305418938	300 Series Stainless
	Shim, Bearing Frame	305418939	300 Series Stainless
	Shim, Bearing Frame	305418940	300 Series Stainless
38	Nut, Bearing	305418947	CRS
39	Lockwasher, Bearing	305418949	CRS
40	Spacer, Shaft	305418945	CRS
41	Spacer, Bearing	305418946	CRS
500A	Pipe Plug (1/2 NPT) (2 Req)	305418931	CAD Plated
500B	Pipe Plug (3/4 NPT)	305418932	CAD Plated
500C	Pipe Plug (1/8 NPT) (3 Req)	305418958	CAD Plated
502A	Fitting, Grease	305418959	Steel
502B	Fitting, Grease	305418960	Steel
503	Water Slinger	305447008	Neoprene
530A	Capscrew, Hex (5/8-11 x 1.50) (4 Req)	305418918	CAD Plated
530B	Capscrew, Hex (5/8-11 x 1.75) (2 Req)	305418919	CAD Plated
532	Screw, Set	305418957	CAD Plated

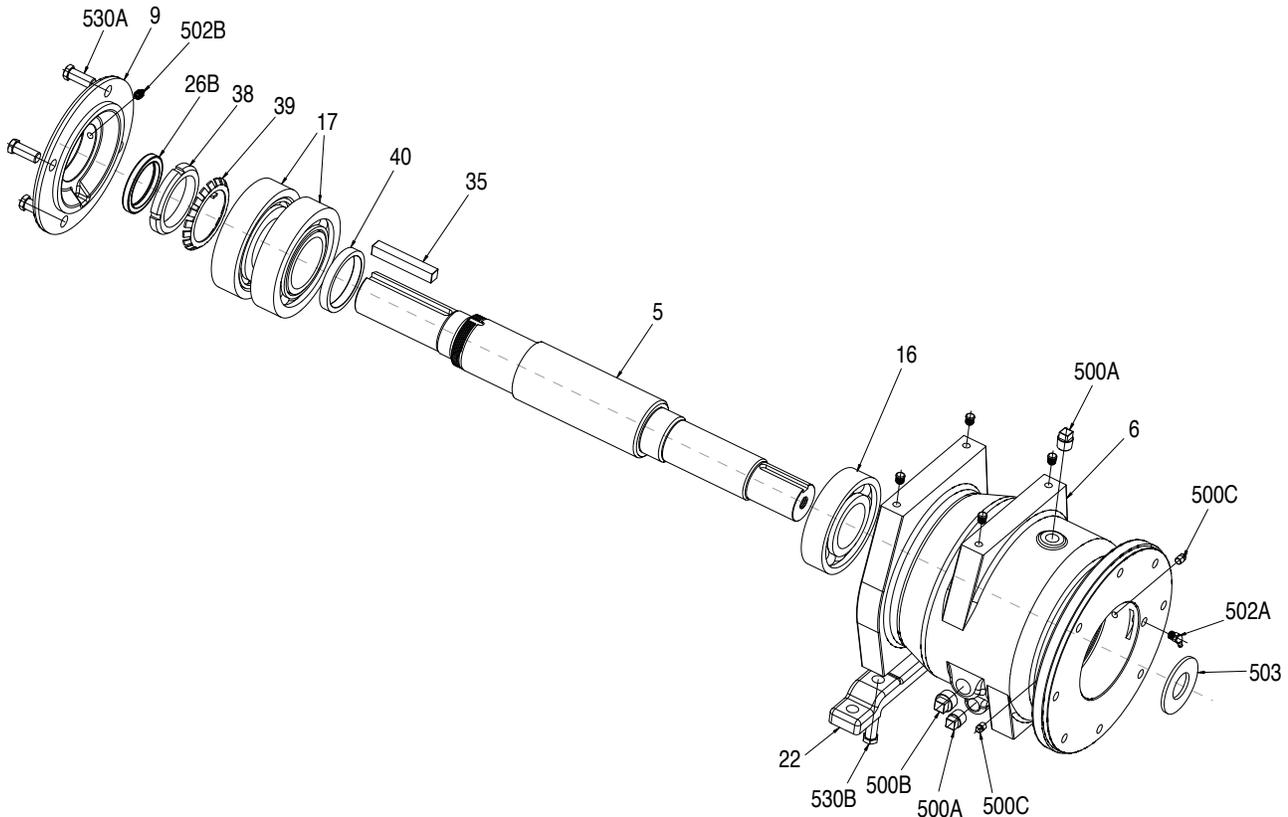
* Not shown, assembles in bracket

SURFACE PUMPS

CENTRIFUGAL

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FRAME MOUNT - 14-INCH Bearing Frame - 10 x 10



Materials and Parts:

Figure No.	Part Description	Part No.	Materials of Construction
5	Shaft	305420904	Stress Proof Stainless
6	Bearing Frame	305413916	ASTM 536 Ductile Iron
9	Cover, Bearing Frame	305413921	ASTM 536 Ductile Iron
16	Bearing, Pump Side	305418953	Steel
17	Bearing, Drive Side (2 Req)	305418955	Steel
22	Foot	305411921	ASTM 536 Ductile Iron
26A*	Lip Seal, Pump Side	305418962	BUNA-N
26B	Lip Seal	305418943	BUNA-N
35	Key (5/8 x 5/8 x 4.00)	305418934	300 Series Stainless
Not Shown	Shim, Bearing Frame	305418938	300 Series Stainless
	Shim, Bearing Frame	305418939	300 Series Stainless
	Shim, Bearing Frame	305418940	300 Series Stainless
38	Nut, Bearing	305418948	CRS
39	Lockwasher, Bearing	305418950	CRS
40	Spacer, Bearing	305418956	CRS
500A	Pipe Plug (1/2 NPT) (2 Req)	305418931	CAD Plated
500B	Pipe Plug (3/4 NPT)	305418932	CAD Plated
500C	Pipe Plug (1/8 NPT) (2 Req)	305418958	CAD Plated
502A	Fitting, Grease	305418959	Steel
502B	Fitting, Grease	305418960	Steel
503	Water Slinger	305447027	Neoprene
530A	Capscrow, Hex (5/8-11 x 1.50) (4 Req)	305418918	CAD Plated
530B	Capscrow, Hex (5/8-11 x 1.75) (2 Req)	305418919	CAD Plated

* Not shown, assembles in bracket

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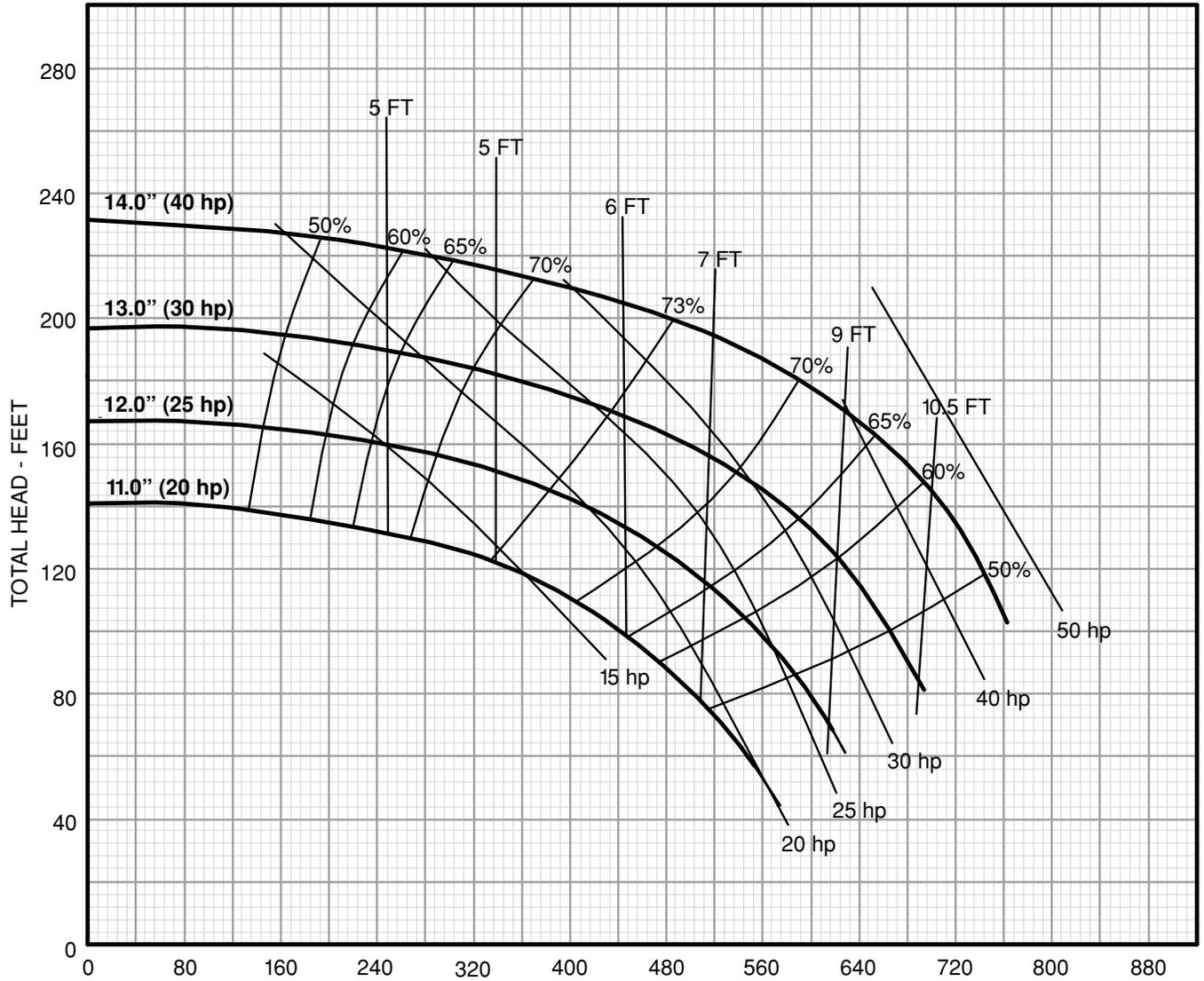
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 3 x 5 - 14

Fixed Speed



FLOWRATE U.S. GALLONS PER MINUTE

IMPELLER DIA: Various
SPEED: 1780 RPM
SOLIDS: .75"

SURFACE PUMPS

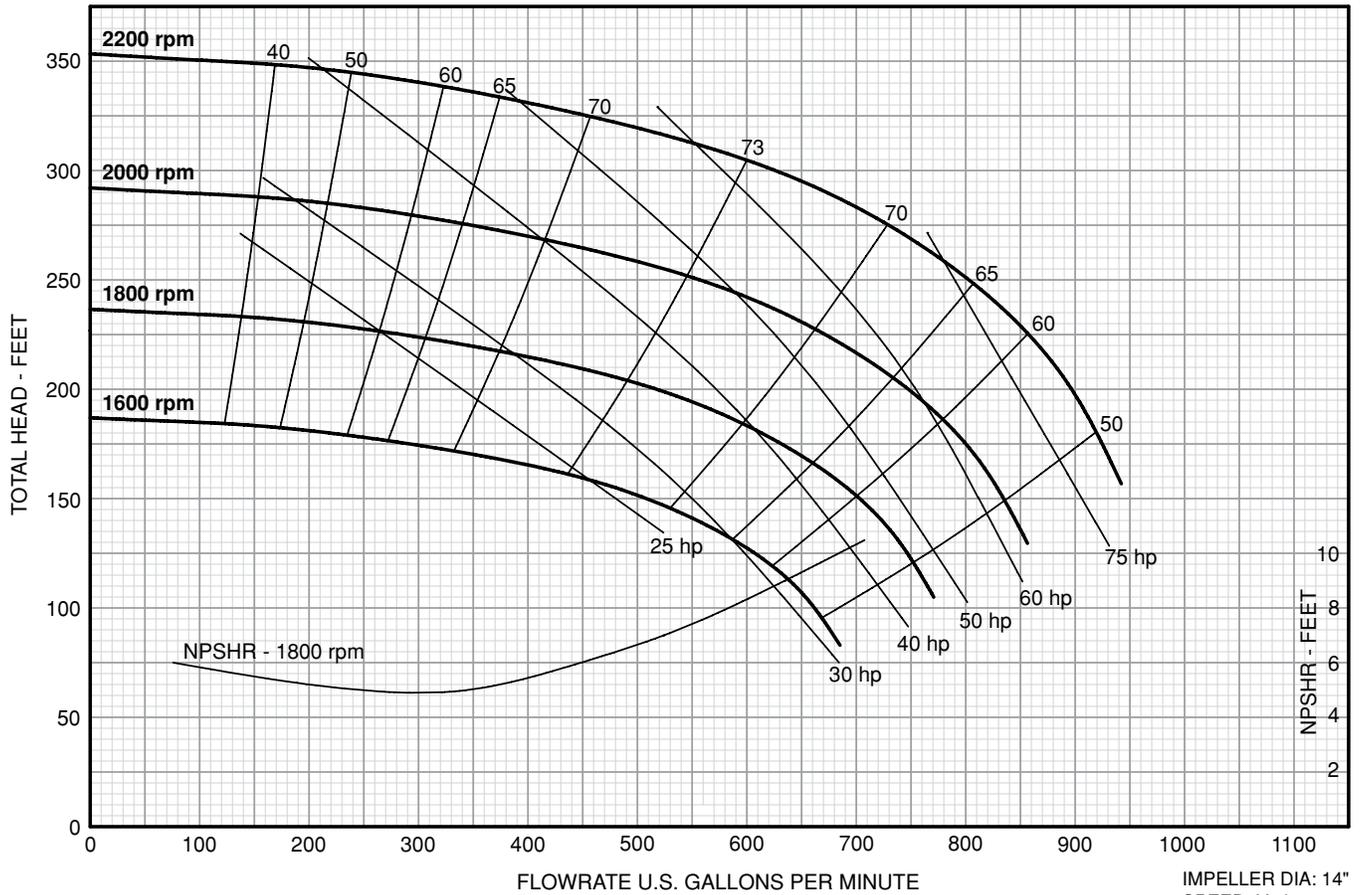
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 3 x 5 - 14

Variable Speed



IMPELLER DIA: 14"
SPEED: Various
SOLIDS: .75"

SURFACE PUMPS

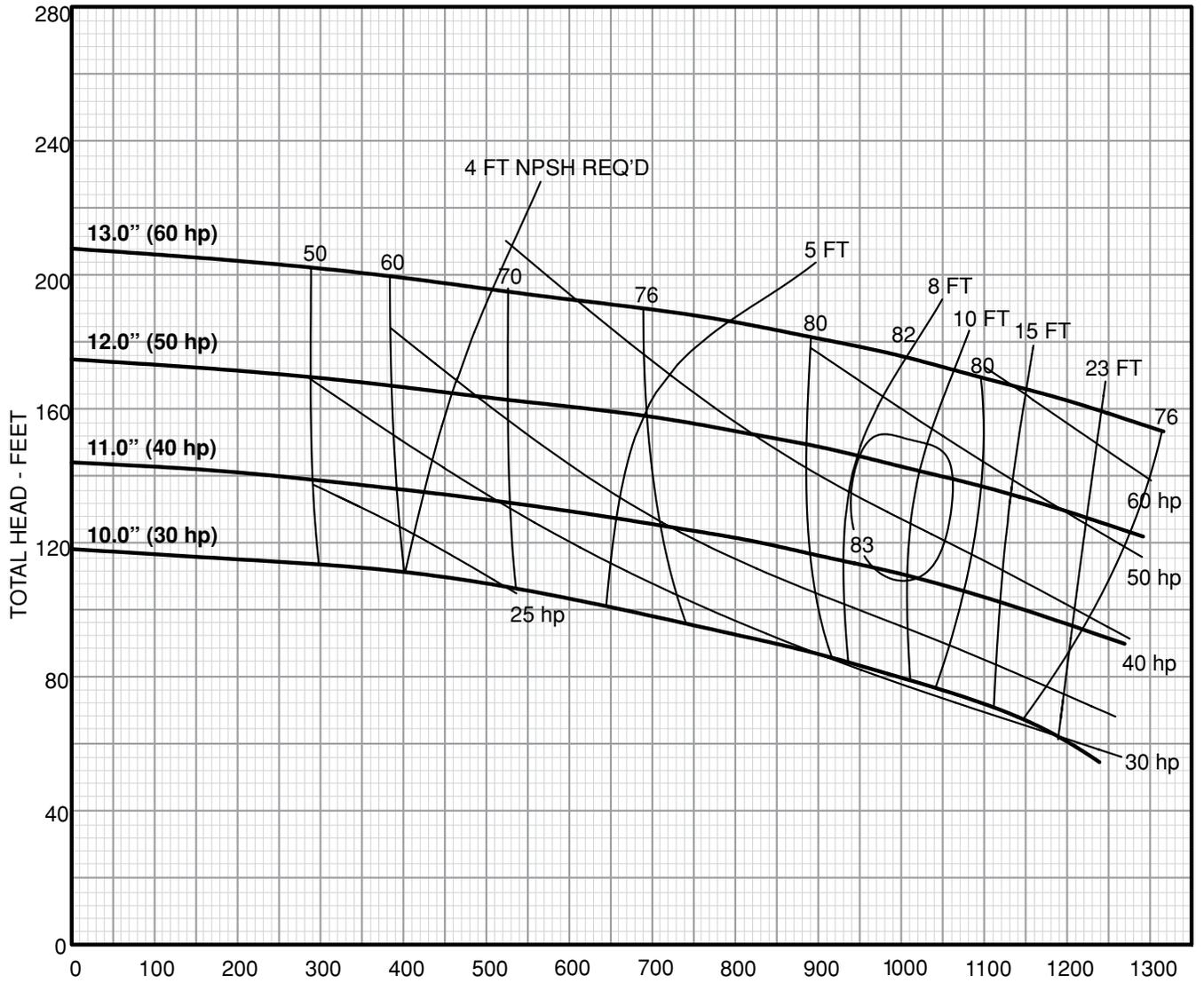
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 4 x 6 - 14

Fixed Speed



FLOWRATE U.S. GALLONS PER MINUTE

IMPELLER DIA: Various
SPEED: 1780 RPM
SOLIDS: 1.38"

SURFACE PUMPS

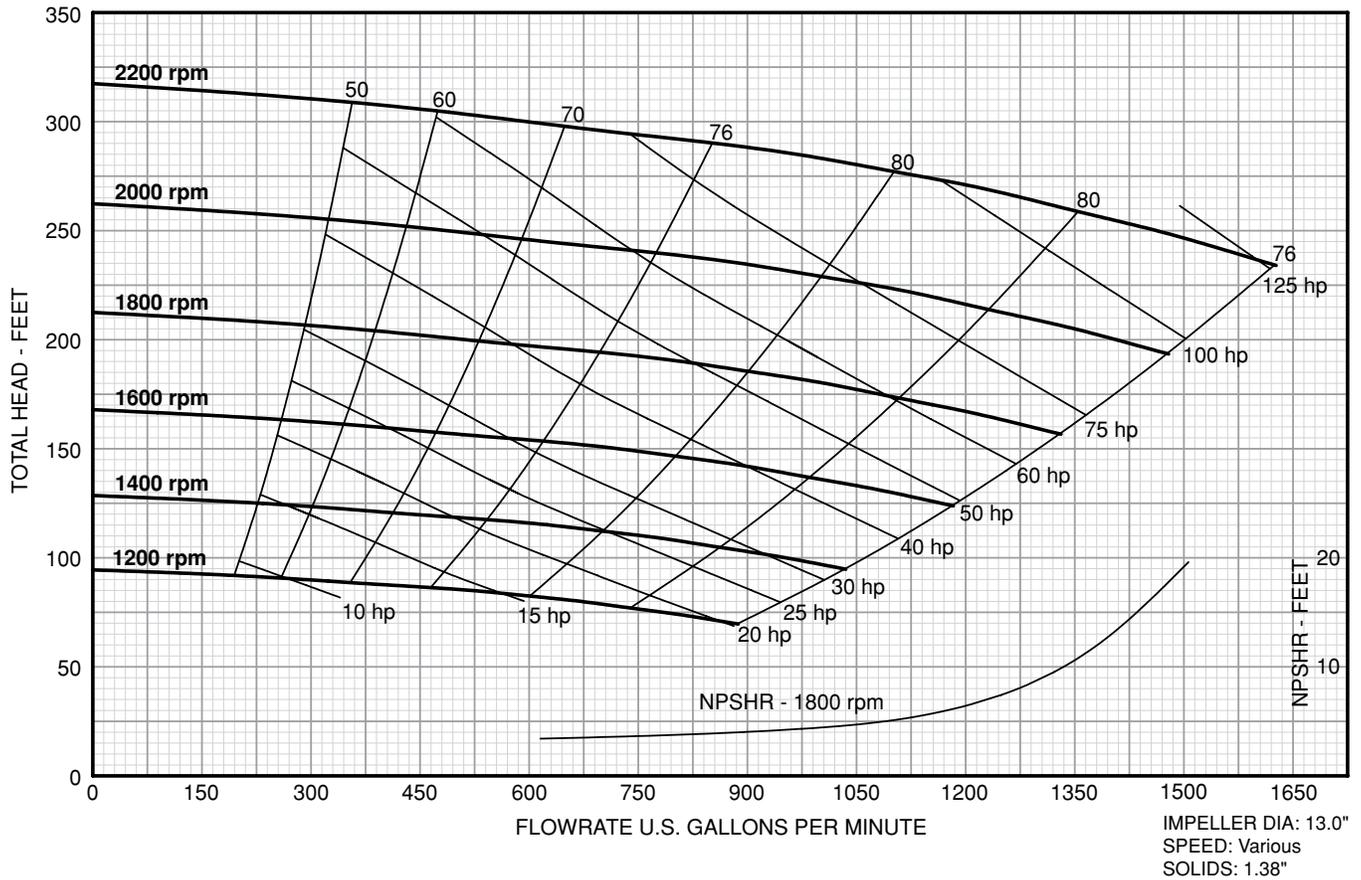
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 4 x 6 - 14

Variable Speed



SURFACE PUMPS

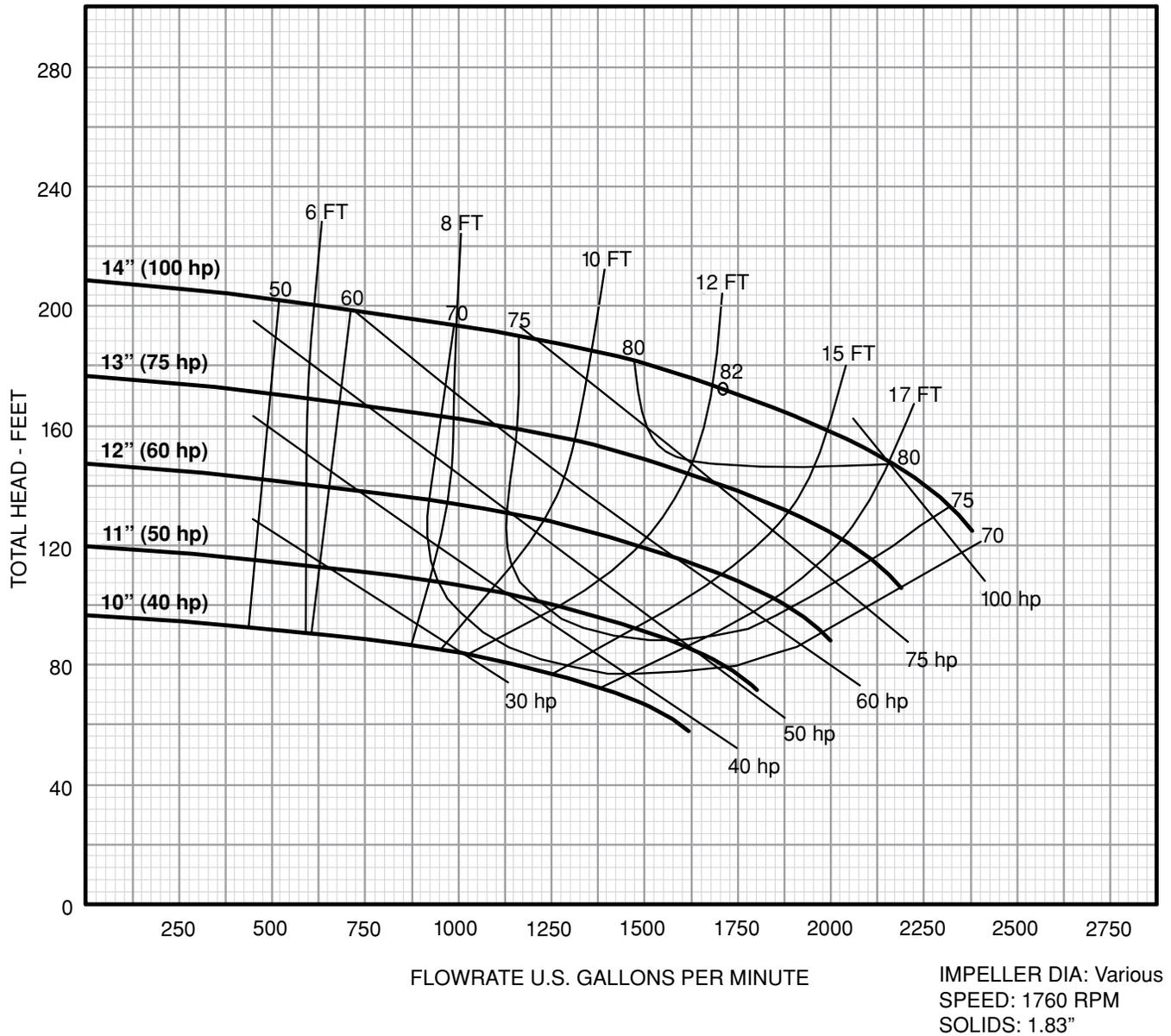
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 6 x 6 - 14

Fixed Speed



SURFACE PUMPS

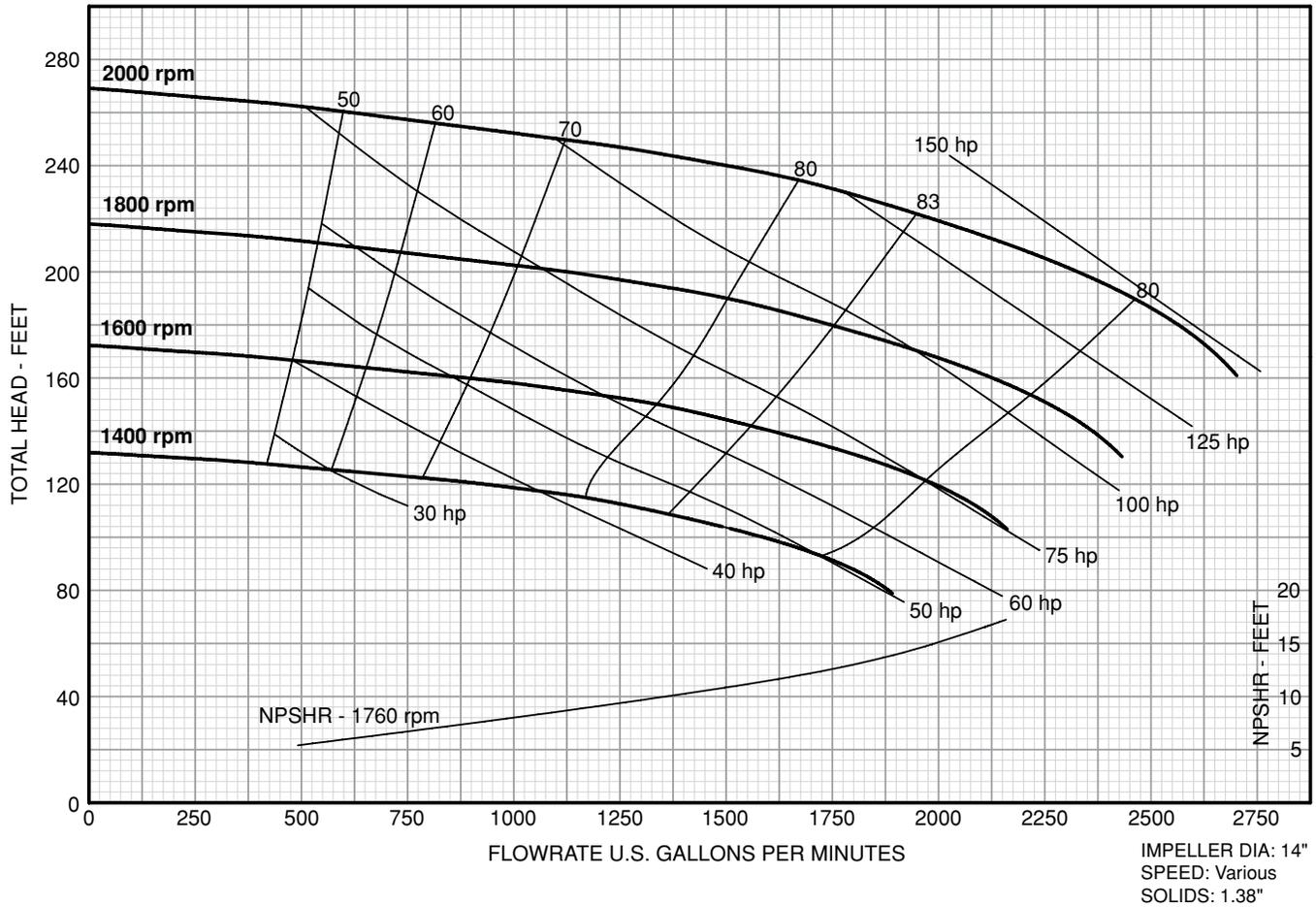
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 6 x 6 - 14

Variable Speed



SURFACE PUMPS

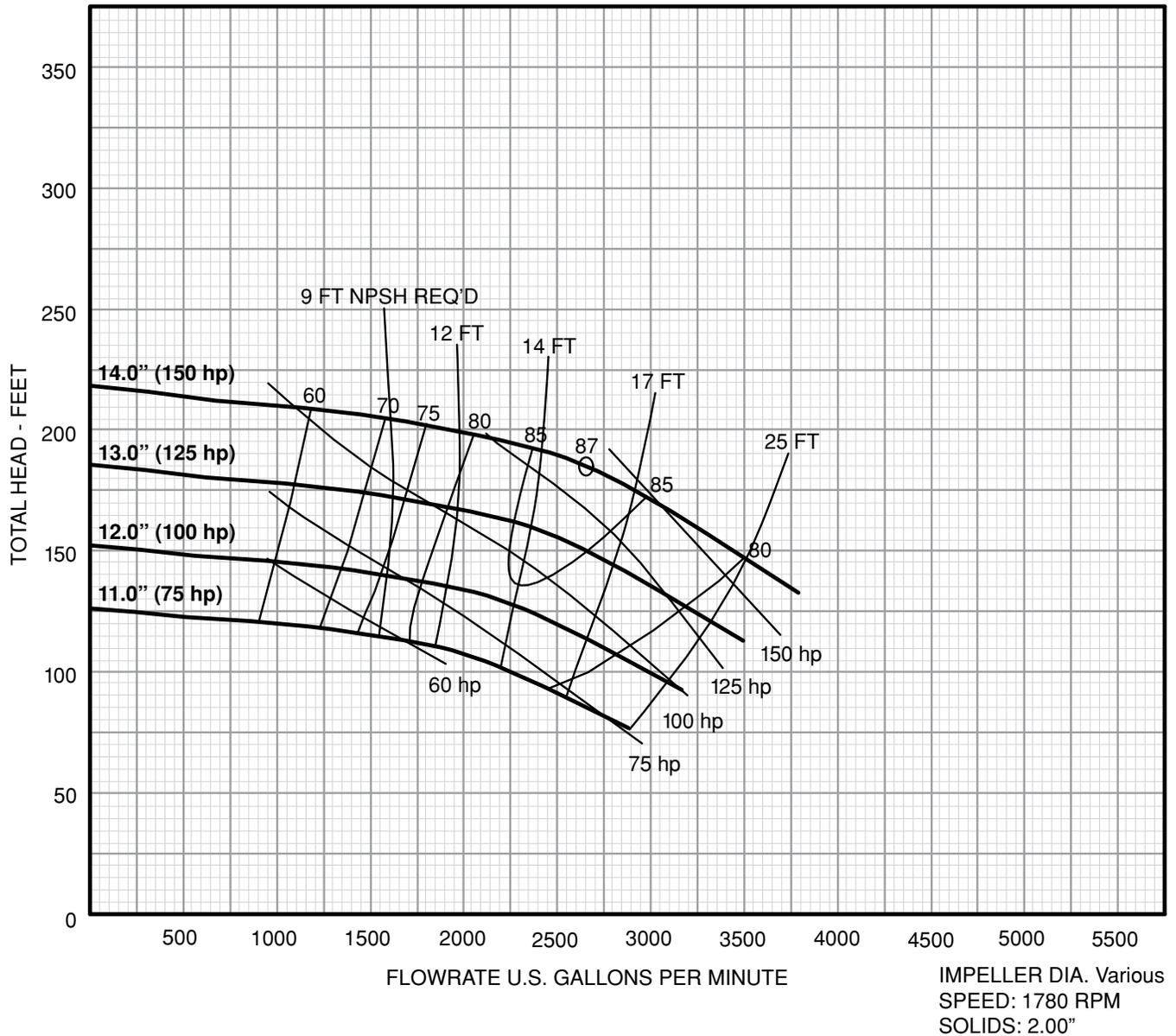
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 8 x 6 - 14

Fixed Speed



SURFACE PUMPS

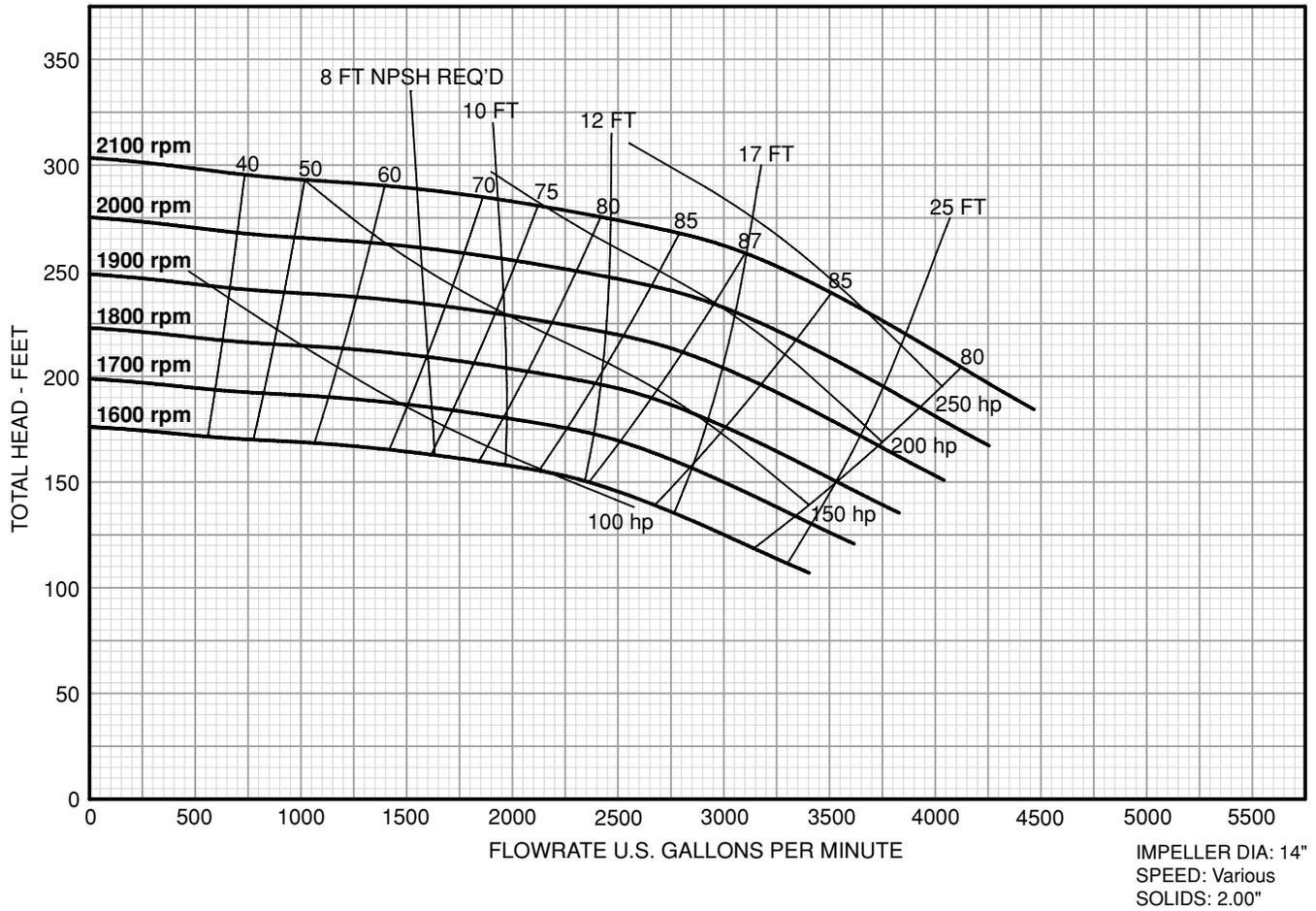
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 8 x 6 - 14

Variable Speed



SURFACE PUMPS

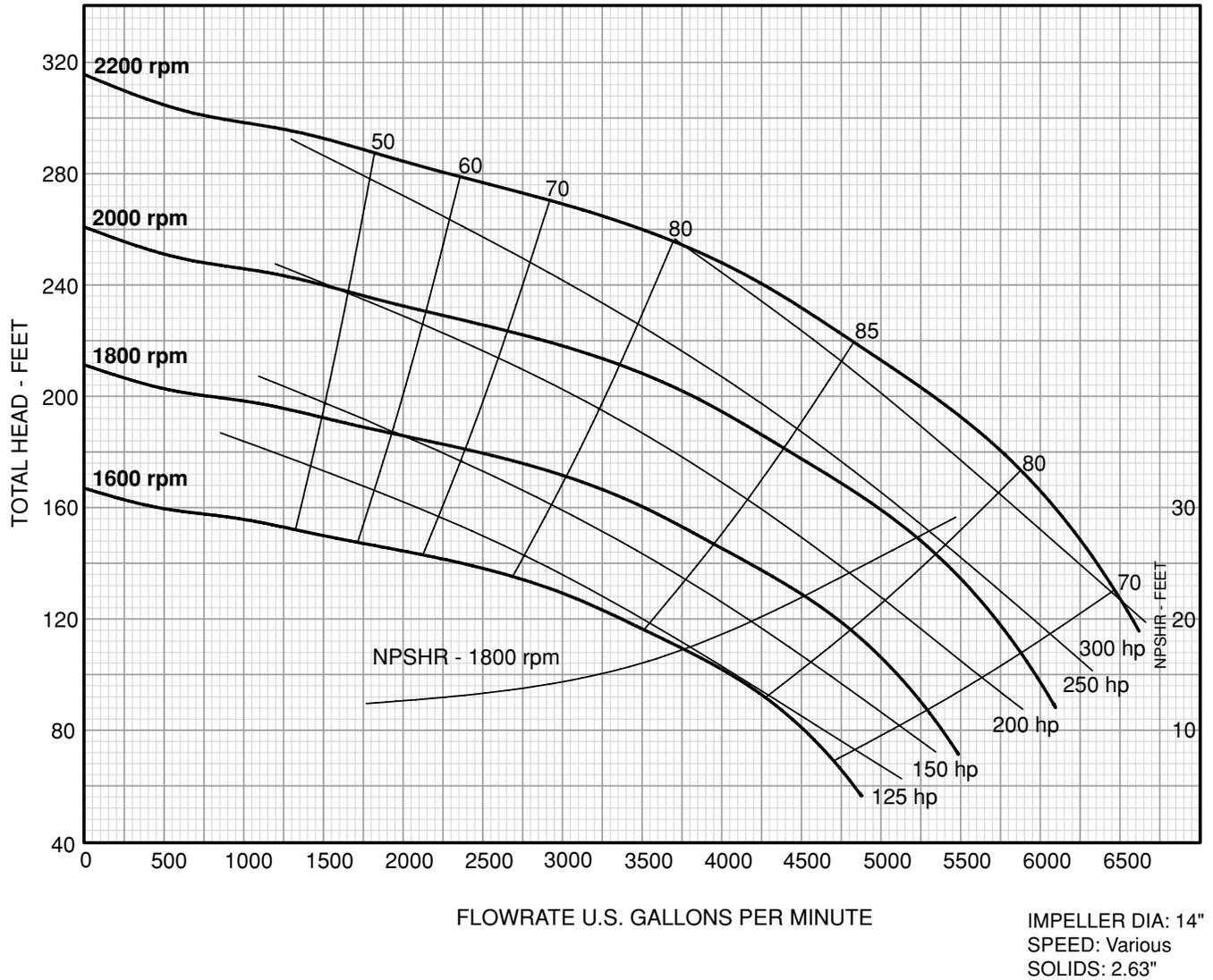
CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 10 x 10 - 14

Variable Speed



SURFACE PUMPS

CENTRIFUGAL

MENU

FRAME MOUNT - 14-INCH

Performance Curve: 10 x 10 - 14

Fixed Speed

