

SURFACE PUMPS

CENTRIFUGAL

MENU

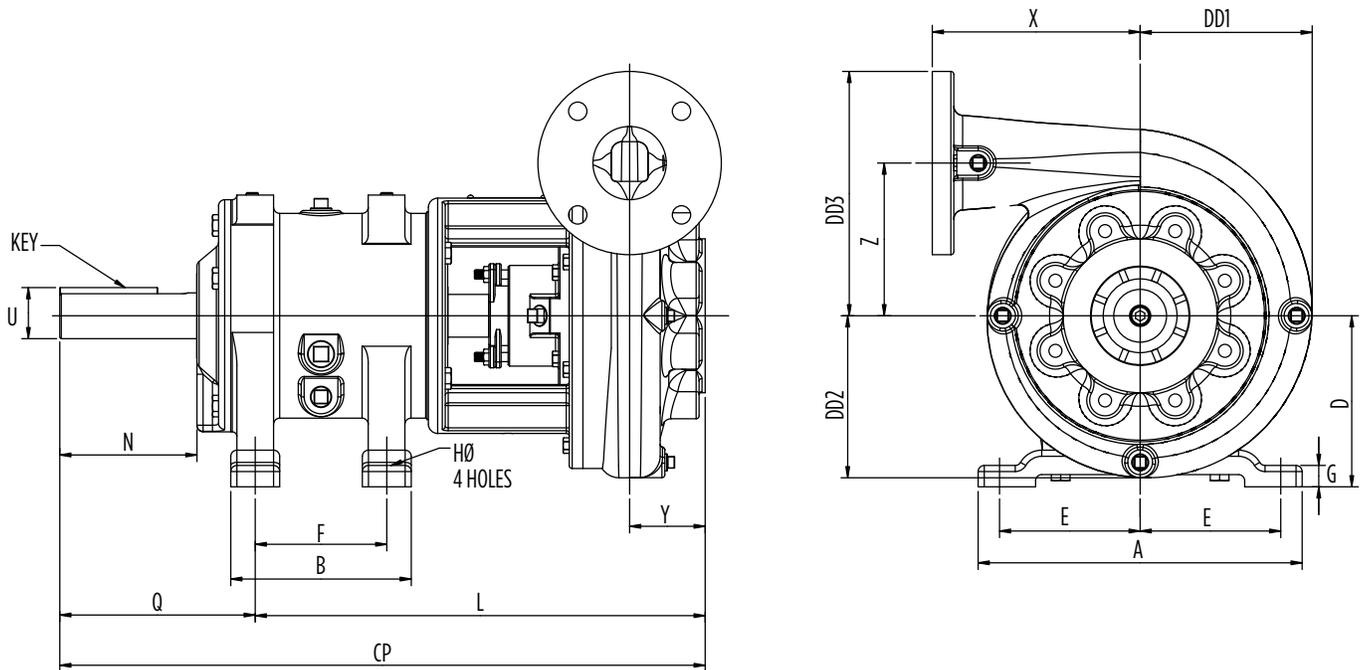
FRAME MOUNT - 7.5-INCH

ORDERING INFORMATION

Pump Size (Dis. x Suc. - Imp)	Rotation	Sealing	Model Description	Order No.	Wt. (lbs)
1.5 x 3 - 7.5	CW	Packing	HC-3X15-75-BF-P	14031575100	245
1.5 x 3 - 7.5		Mechanical	HC-3X15-75-BF-M	15031575101	245
2 x 3 - 7.5		Packing	HC-3X2-75-BF-P	14030275100	245
2 x 3 - 7.5		Mechanical	HC-3X2-75-BF-M	15030275101	245
2.5 x 3 - 7.5		Packing	HC-4X25-75-BF-P	14042575100	255
2.5 x 4 - 7.5		Mechanical	HC-4X25-75-BF-M	15042575101	255
3 x 4 - 7.5		Packing	HC-4X3-75-BF-P	14040375100	265
3 x 4 - 7.5		Mechanical	HC-4X3-75-BF-M	15040375101	265
4 x 4 - 7.5		Packing	HC-4X4-75-BF-P	14040475100	265
4 x 4 - 7.5		Mechanical	HC-4X4-75-BF-M	15040475101	265
4 x 5 - 7.5		Packing	HC-5X4-75-BF-P	14050475100	285
4 x 5 - 7.5		Mechanical	HC-5X4-75-BF-M	15050475101	285

NOTES: There will be an impeller trimming charge applied for any non-standard impeller trim. Consult price sheets for list price adders.

DIMENSIONS



Size	Dimensions (in)																		
	A	B	D	E	F	G	H	L	N	Q	U	X	Y	Z	CP	DD1	DD2	DD3	KEY
1.5 x 3 - 7.5	13.25	7.38	7.00	5.75	5.38	0.88	0.69	17.97	5.61	7.99	1.875	6.00	2.89	4.38	25.96	4.94	4.82	6.88	0.50
2 x 3 - 7.5	13.25	7.38	7.00	5.75	5.38	0.88	0.69	17.97	5.61	7.99	1.875	6.25	2.75	4.50	25.96	5.07	4.82	7.50	0.50
2.5 x 4 - 7.5	13.25	7.38	7.00	5.75	5.38	0.88	0.69	18.25	5.61	7.99	1.875	6.50	3.00	4.75	26.24	5.64	5.20	8.25	0.50
3 x 4 - 7.5	13.25	7.38	7.00	5.75	5.38	0.88	0.69	18.29	5.61	7.99	1.875	6.99	3.00	5.00	26.28	5.82	5.33	8.75	0.50
4 x 4 - 7.5	13.25	7.38	7.00	5.75	5.38	0.88	0.69	18.44	5.61	7.99	1.875	8.00	3.00	5.50	26.43	6.11	5.54	10.00	0.50
4 x 5 - 7.5	13.25	7.38	7.00	5.75	5.38	0.88	0.69	18.88	5.61	7.99	1.875	8.00	3.25	5.50	26.87	6.52	5.92	10.00	0.50

NOTE: Dimensions are for estimating purposes only.

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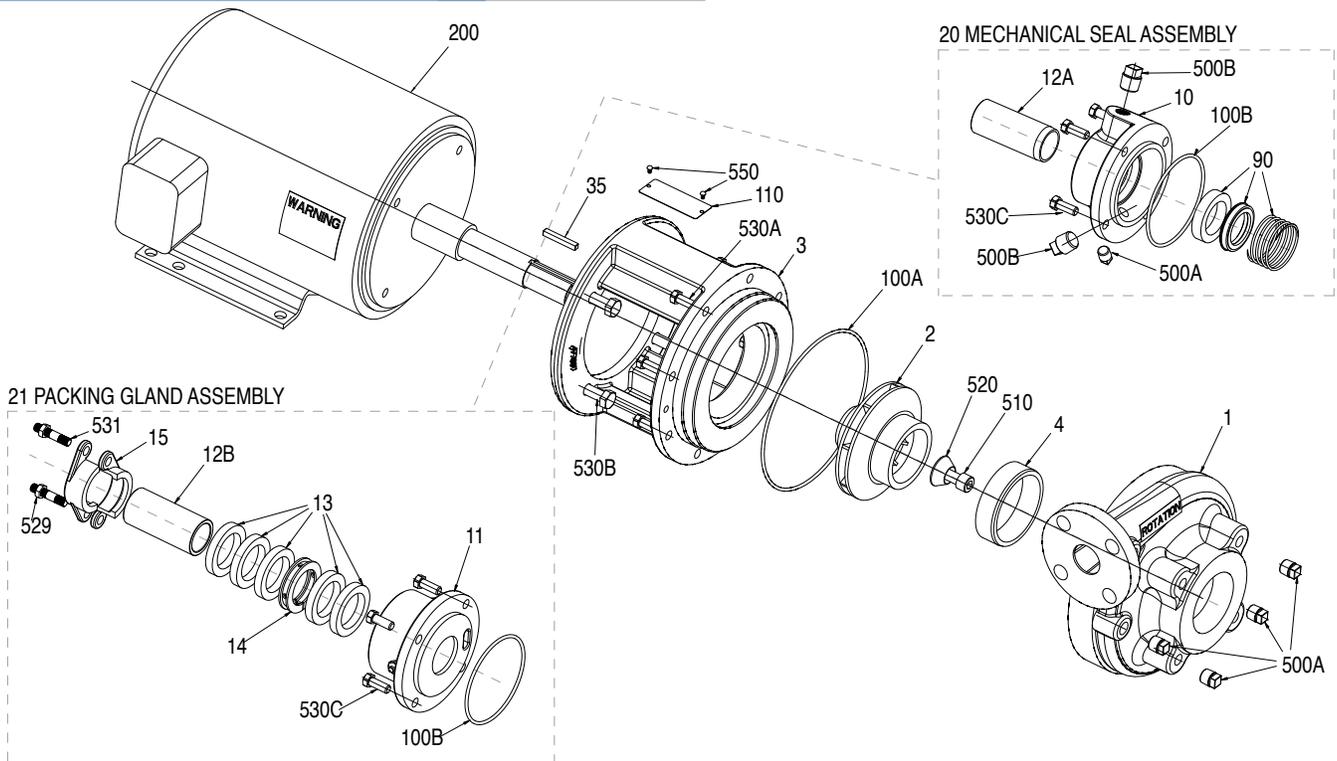
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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

1.5 X 3 - 7.5



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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

1.5 X 3 - 7.5

Fig.	Part Description	Part No.	Materials
1	Volute, Case	305411901	ASTM 536 Ductile Iron
2	Impeller (7.5 diameter, 1-1/4" bore)	305410904	ASTM 536 Ductile Iron
3	Bracket	305412901	ASTM 536 Ductile Iron
4	Wear Ring	305417901	SAE 660 Bronze
10	Seal Box	305448004	ASTM 536 Ductile Iron
11	Stuffing Box	305448005	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415918	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415909	SAE 660 Bronze
13	Packing Rings (set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (set of 2)	305448011	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415906	Various
21	Packing Gland Assembly	305415901	Various
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x Stainless Steel
100A	O-ring, Volute	305418924	Nitrile
100B	O-ring, Stuffing/Seal Box	305418923	Nitrile
110	Nameplate	305418901	Stainless Steel
500A	Pipe Plug (3/8 NPT) (4 req.)	305418930	CAD-Plated Steel
500B	Pipe Plug (1/2 NPT) (2 req.)	305418931	CAD-Plated Steel
510	Screw, Impeller (1/2-13 x 1.25)	305418902	Stainless Steel
520	Washer, Impeller	305419901	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 req.)	305418908	CAD-Plated Steel
530A	Capscrew, Hex (3/8-16 x 1.00) (10 req.)	305418913	CAD-Plated Steel
530B	Capscrew, Hex (1/2-13 x 1.25) (4 req.)	305418915	CAD-Plated Steel
530C	Capscrew, Hex (3/8-16 x 1.00) (4 req.)	305418913	CAD-Plated Steel
531	Stud, Threaded (2 req.)	305418909	CAD-Plated Steel
550	Screws, Drive (set of 2)	305418910	Stainless Steel

SEAL KITS

1.5 X 3 - 7.5

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305415926
Packing	12B, 13, 14, 100A, 100B	305415927

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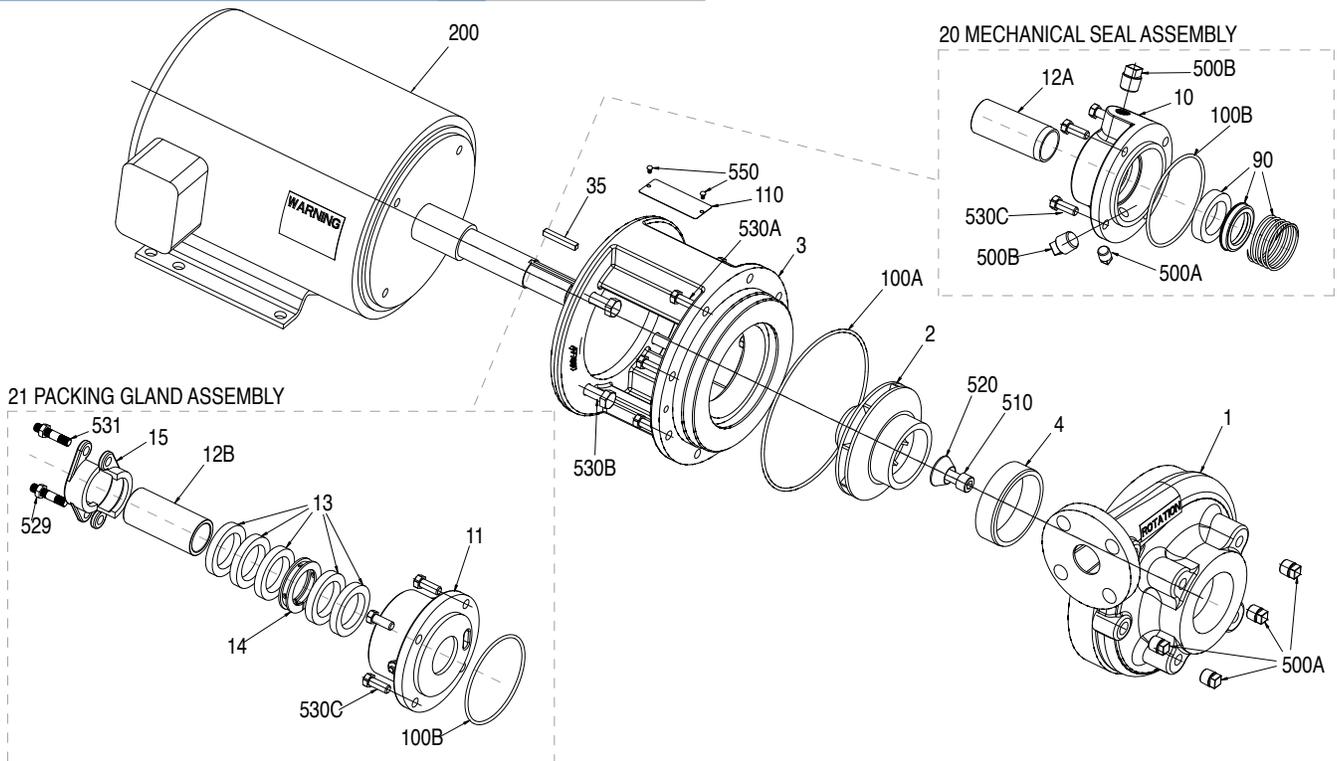
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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

2X3-7.5



SURFACE PUMPS

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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

2 X 3 - 7.5

Fig.	Part Description	Part No.	Materials
1	Volute, Case	305411902	ASTM 536 Ductile Iron
2	Impeller (7.5 diameter, 1-1/4" bore)	305410909	ASTM 536 Ductile Iron
3	Bracket	305412901	ASTM 536 Ductile Iron
4	Wear Ring	305417902	SAE 660 Bronze
10	Seal Box	305448004	ASTM 536 Ductile Iron
11	Stuffing Box	305448005	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415918	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415909	SAE 660 Bronze
13	Packing Rings (set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (set of 2)	305448011	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415906	Various
21	Packing Gland Assembly	305415901	Various
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x Stainless Steel
100A	O-ring, Volute	305418924	Nitrile
100B	O-ring, Stuffing/Seal Box	305418923	Nitrile
110	Nameplate	305418901	Stainless Steel
500A	Pipe Plug (3/8 NPT) (4 req.)	305418930	CAD-Plated Steel
500B	Pipe Plug (1/2 NPT) (2 req.)	305418931	CAD-Plated Steel
510	Screw, Impeller (1/2-13 x 1.25)	305418902	Stainless Steel
520	Washer, Impeller	305419901	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 req.)	305418908	CAD-Plated Steel
530A	Capscrew, Hex (3/8-16 x 1.00) (10 req.)	305418913	CAD-Plated Steel
530B	Capscrew, Hex (1/2-13 x 1.25) (4 req.)	305418915	CAD-Plated Steel
530C	Capscrew, Hex (3/8-16 x 1.00) (4 req.)	305418913	CAD-Plated Steel
531	Stud, Threaded (2 req.)	305418909	CAD-Plated Steel
550	Screws, Drive (set of 2)	305418910	Stainless Steel

SEAL KITS

2 X 3 - 7.5

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305415926
Packing	12B, 13, 14, 100A, 100B	305415927

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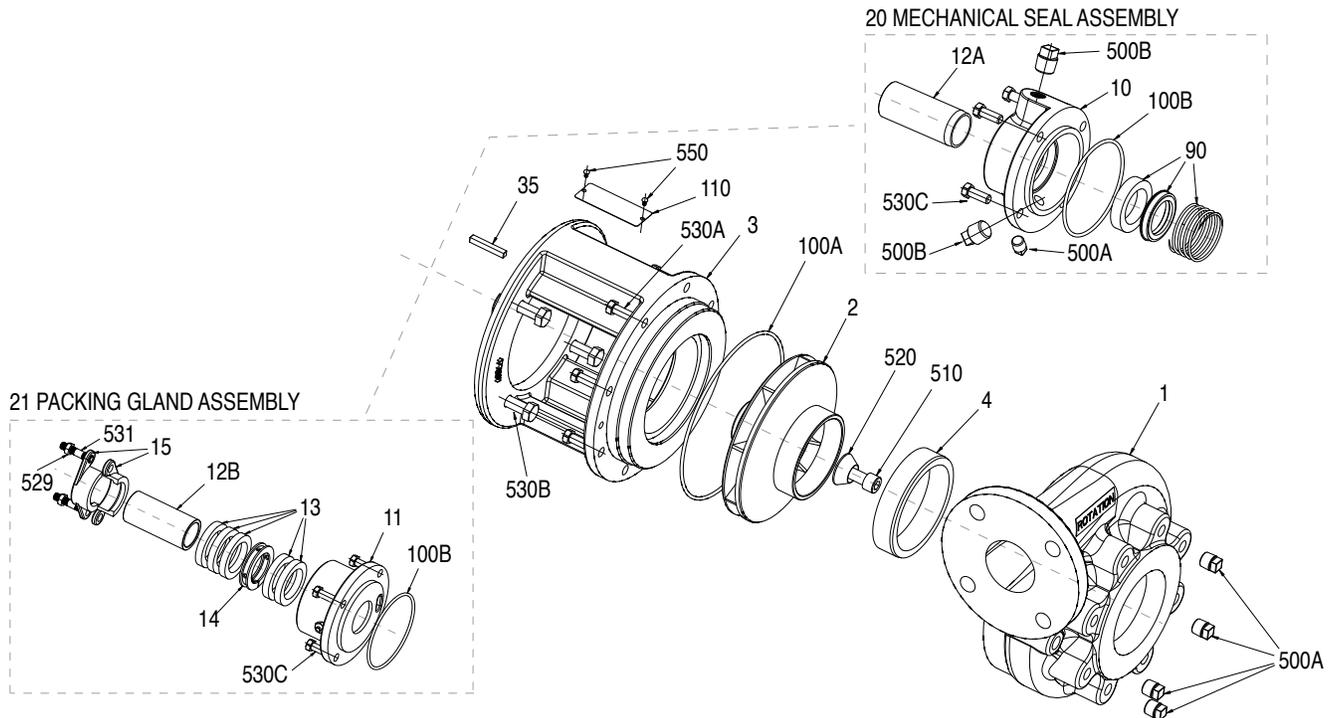
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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

2.5 X 4 - 7.5



SURFACE PUMPS

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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

2.5 X 4 - 7.5

Fig.	Part Description	Part No.	Materials
1	Volute, Case	305411903	ASTM 536 Ductile Iron
2	Impeller (7.5 diameter, 1-1/4" bore)	305410914	ASTM 536 Ductile Iron
3	Bracket	305412901	ASTM 536 Ductile Iron
4	Wear Ring	305417904	SAE 660 Bronze
10	Seal Box	305448004	ASTM 536 Ductile Iron
11	Stuffing Box	305448005	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415918	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415909	SAE 660 Bronze
13	Packing Rings (set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (set of 2)	305448011	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415906	Various
21	Packing Gland Assembly	305415901	Various
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x Stainless Steel
100A	O-ring, Volute	305418924	Nitrile
100B	O-ring, Stuffing/Seal Box	305418923	Nitrile
110	Nameplate	305418901	Stainless Steel
500A	Pipe Plug (3/8 NPT) (4 req.)	305418930	CAD-Plated Steel
500B	Pipe Plug (1/2 NPT) (2 req.)	305418931	CAD-Plated Steel
510	Screw, Impeller (1/2-13 x 1.25)	305418902	Stainless Steel
520	Washer, Impeller	305419901	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 req.)	305418908	CAD-Plated Steel
530A	Capscrew, Hex (3/8-16 x 1.00) (10 req.)	305418913	CAD-Plated Steel
530B	Capscrew, Hex (1/2-13 x 1.25) (4 req.)	305418915	CAD-Plated Steel
530C	Capscrew, Hex (3/8-16 x 1.00) (4 req.)	305418913	CAD-Plated Steel
531	Stud, Threaded (2 req.)	305418909	CAD-Plated Steel
550	Screws, Drive (set of 2)	305418910	Stainless Steel

SEAL KITS

2.5 X 4 - 7.5

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305415926
Packing	12B, 13, 14, 100A, 100B	305415927

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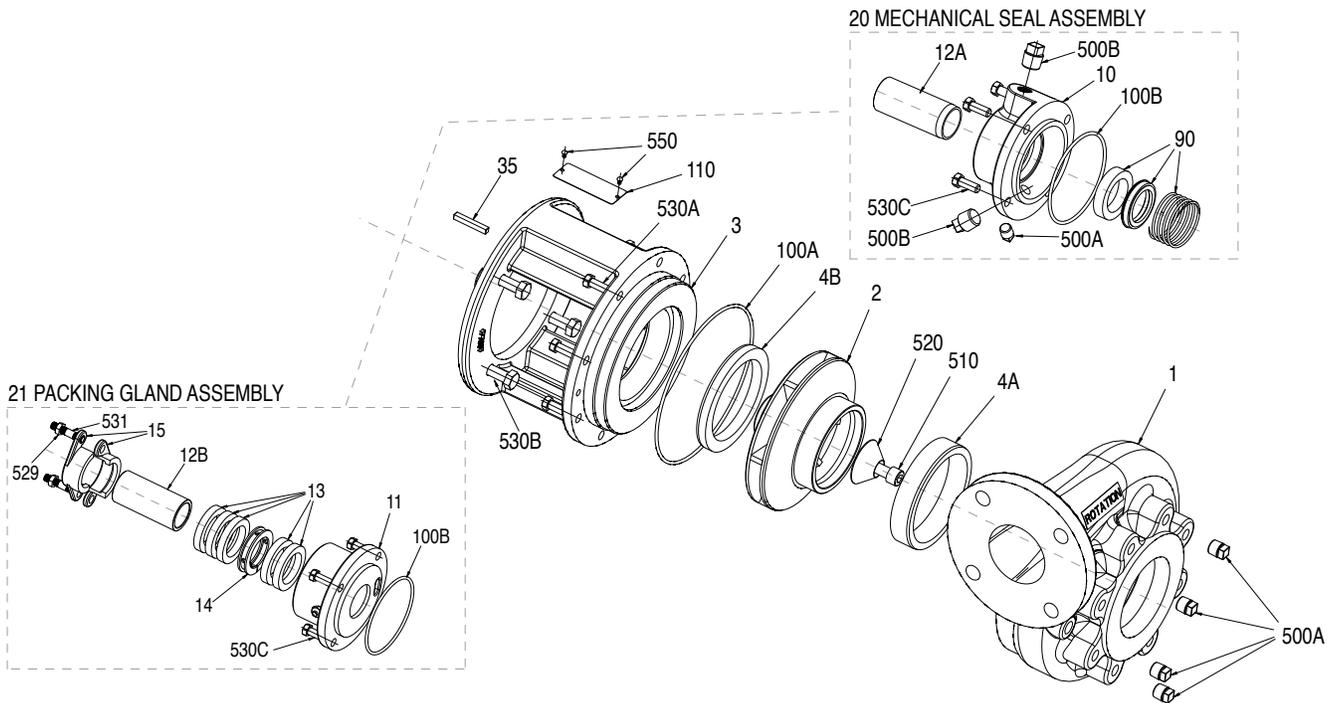
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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

A3 X 4 - 7.5



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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

A3 X 4 - 7.5

Fig.	Part Description	Part No.	Materials
1	Volute, Case	305411904	ASTM 536 Ductile Iron
2	Impeller (7.5 diameter, 1-1/4" bore)	305410920	ASTM 536 Ductile Iron
3	Bracket	305412901	ASTM 536 Ductile Iron
4A	Wear Ring	305417905	SAE 660 Bronze
4B	Wear Ring	305417917	SAE 660 Bronze
10	Seal Box	305448004	ASTM 536 Ductile Iron
11	Stuffing Box	305448005	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415918	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415909	SAE 660 Bronze
13	Packing Rings (set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (set of 2)	305448011	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415906	Various
21	Packing Gland Assembly	305415901	Various
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x Stainless Steel
100A	O-ring, Volute	305418924	Nitrile
100B	O-ring, Stuffing/Seal Box	305418923	Nitrile
110	Nameplate	305418901	Stainless Steel
500A	Pipe Plug (3/8 NPT) (4 req.)	305418930	CAD-Plated Steel
500B	Pipe Plug (1/2 NPT) (2 req.)	305418931	CAD-Plated Steel
510	Screw, Impeller (1/2-13 x 1.25)	305418902	Stainless Steel
520	Washer, Impeller	305419902	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 req.)	305418908	CAD-Plated Steel
530A	Capscrew, Hex (3/8-16 x 1.00) (10 req.)	305418913	CAD-Plated Steel
530B	Capscrew, Hex (1/2-13 x 1.25) (4 req.) 8.5AK Bracket	305418915	CAD-Plated Steel
530B	Capscrew, Hex (5/8-11 x 1.25) (4 req.) 12.5AK Bracket	305418917	CAD-Plated Steel
530C	Capscrew, Hex (3/8-16 x 1.00) (4 req.)	305418913	CAD-Plated Steel
531	Stud, Threaded (2 req.)	305418909	CAD-Plated Steel
550	Screws, Drive (set of 2)	305418910	Stainless Steel

SEAL KITS

A3 X 4 - 7.5

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305415926
Packing	12B, 13, 14, 100A, 100B	305415927

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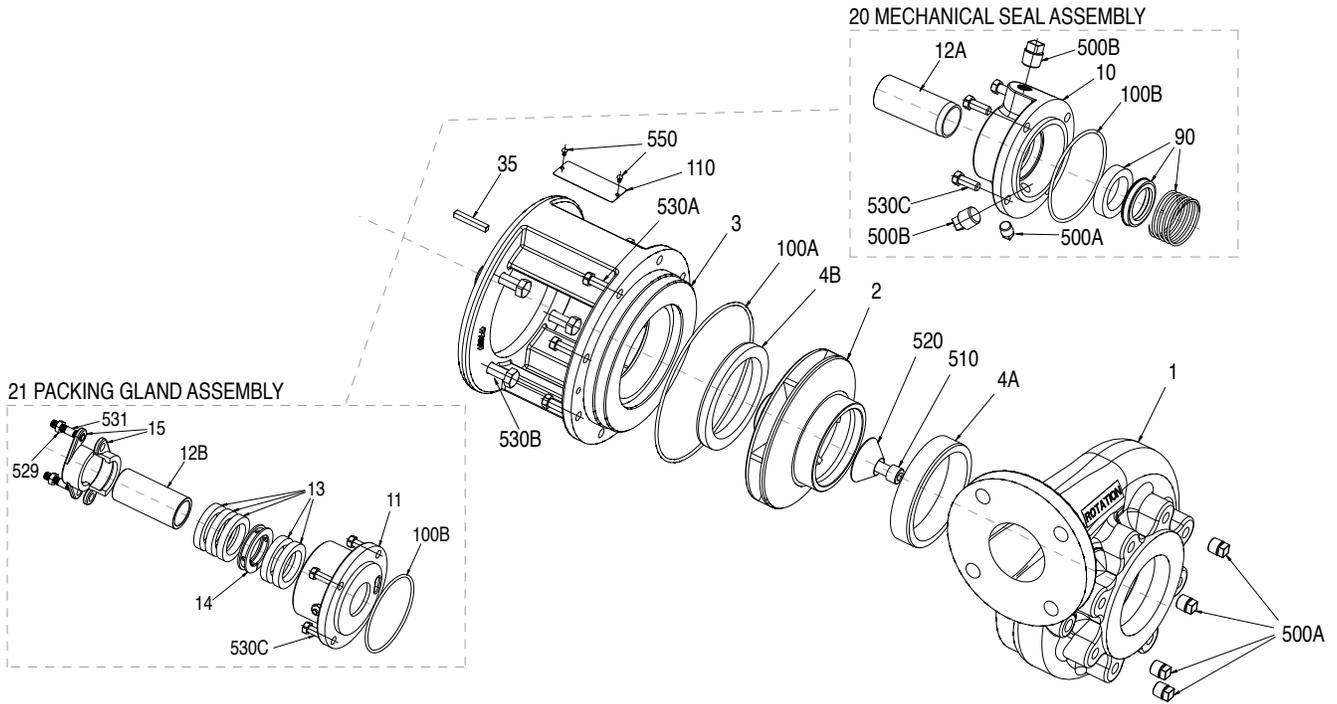
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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

4 X 4 - 7.5



SURFACE PUMPS

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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

4 X 4 - 7.5

Fig.	Part Description	Part No.	Materials
1	Volute, Case	305411905	ASTM 536 Ductile Iron
2	Impeller (7.5 diameter, 1-1/4" bore)	305410926	ASTM 536 Ductile Iron
3	Bracket	305412901	ASTM 536 Ductile Iron
4A	Wear Ring	305417906	SAE 660 Bronze
4B	Wear Ring	305417917	SAE 660 Bronze
10	Seal Box	305448004	ASTM 536 Ductile Iron
11	Stuffing Box	305448005	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415918	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415909	SAE 660 Bronze
13	Packing Rings (set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (set of 2)	305448011	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415906	Various
21	Packing Gland Assembly	305415901	Various
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x Stainless Steel
100A	O-ring, Volute	305418924	Nitrile
100B	O-ring, Stuffing/Seal Box	305418923	Nitrile
110	Nameplate	305418901	Stainless Steel
500A	Pipe Plug (3/8 NPT) (4 req.)	305418930	CAD-Plated Steel
500B	Pipe Plug (1/2 NPT) (2 req.)	305418931	CAD-Plated Steel
510	Screw, Impeller (1/2-13 x 1.25)	305418902	Stainless Steel
520	Washer, Impeller	305419902	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 req.)	305418908	CAD-Plated Steel
530A	Capscrew, Hex (3/8-16 x 1.00) (10 req.)	305418913	CAD-Plated Steel
530B	Capscrew, Hex (1/2-13 x 1.25) (4 req.) 8.5AK Bracket	305418915	CAD-Plated Steel
530B	Capscrew, Hex (5/8-11 x 1.25) (4 req.) 12.5AK Bracket	305418917	CAD-Plated Steel
530C	Capscrew, Hex (3/8-16 x 1.00) (4 req.)	305418913	CAD-Plated Steel
531	Stud, Threaded (2 req.)	305418909	CAD-Plated Steel
550	Screws, Drive (set of 2)	305418910	Stainless Steel

EXPLODED PARTS AND MATERIALS

4 X 4 - 7.5

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305415926
Packing	12B, 13, 14, 100A, 100B	305415927

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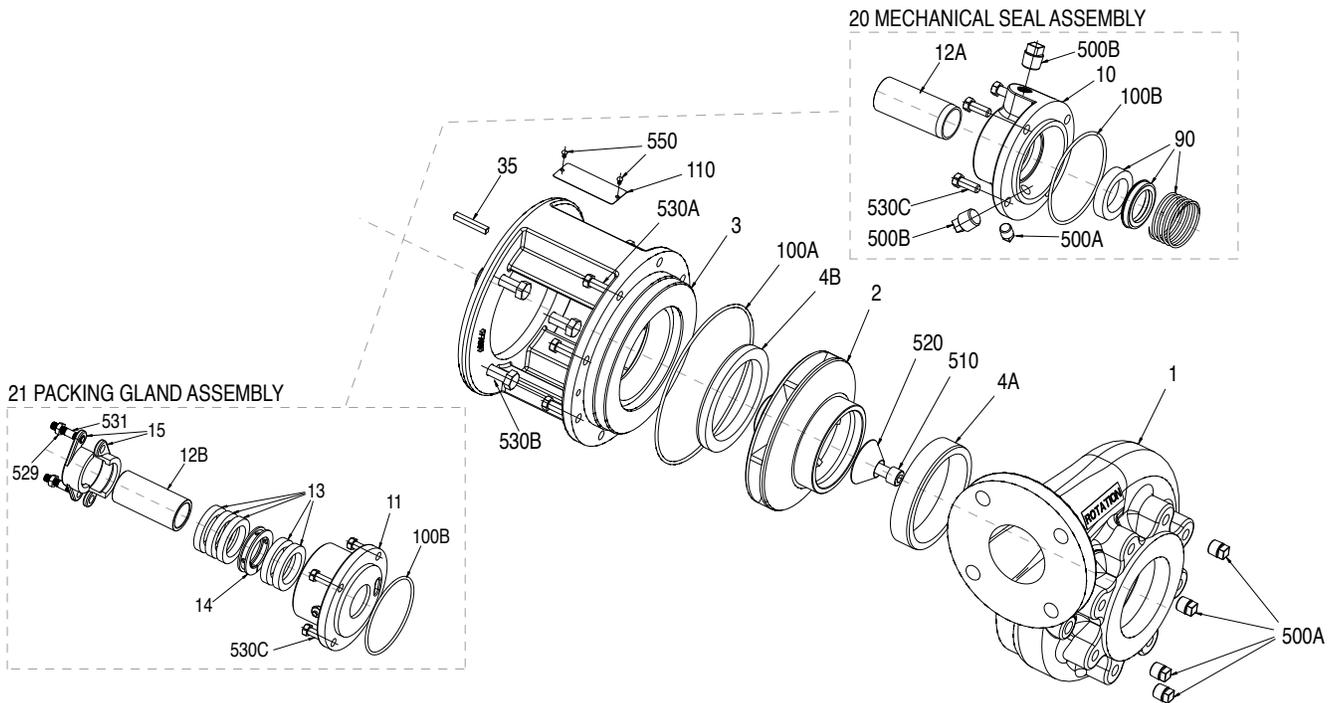
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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

4 X 5 - 7.5



SURFACE PUMPS

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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

4 X 5 - 7.5

Fig.	Part Description	Part No.	Materials
1	Volute, Case	305411906	ASTM 536 Ductile Iron
2	Impeller (7 diameter, 1-1/4" bore)	305410925	ASTM 536 Ductile Iron
3	Bracket	305412901	ASTM 536 Ductile Iron
4A	Wear Ring	305417908	SAE 660 Bronze
4B	Wear Ring	305417920	SAE 660 Bronze
10	Seal Box	305448004	ASTM 536 Ductile Iron
11	Stuffing Box	305448005	ASTM 536 Ductile Iron
12A	Shaft Sleeve - Mechanical	305415918	SAE 660 Bronze
12B	Shaft Sleeve - Packing	305415909	SAE 660 Bronze
13	Packing Rings (set of 5)	305415914	Graphite Yarn with PTFE
14	Lantern Ring	305415912	PTFE
15	Packing Gland (set of 2)	305448011	300 Series Stainless Steel
20	Mechanical Seal Assembly	305415906	Various
21	Packing Gland Assembly	305415901	Various
35	Key, Shaft	305418906	300 Series Stainless Steel
90	Mechanical Seal	305415904	SiC/SiC/FKM x Stainless Steel
100A	O-ring, Volute	305418924	Nitrile
100B	O-ring, Stuffing/Seal Box	305418923	Nitrile
110	Nameplate	305418901	Stainless Steel
500A	Pipe Plug (3/8 NPT) (4 req.)	305418930	CAD-Plated Steel
500B	Pipe Plug (1/2 NPT) (2 req.)	305418931	CAD-Plated Steel
510	Screw, Impeller (1/2-13 x 1.25)	305418902	Stainless Steel
520	Washer, Impeller	305419905	300 Series Stainless Steel
529	Nut, Hex (3/8-16 JAM) (2 req.)	305418908	CAD-Plated Steel
530A	Capscrew, Hex (3/8-16 x 1.00) (10 req.)	305418913	CAD-Plated Steel
530B	Capscrew, Hex (1/2-13 x 1.25) (4 req.) 8.5AK Bracket	305418915	CAD-Plated Steel
530B	Capscrew, Hex (5/8-11 x 1.25) (4 req.) 12.5AK Bracket	305418917	CAD-Plated Steel
530C	Capscrew, Hex (3/8-16 x 1.00) (4 req.)	305418913	CAD-Plated Steel
531	Stud, Threaded (2 req.)	305418909	CAD-Plated Steel
550	Screws, Drive (set of 2)	305418910	Stainless Steel

EXPLODED PARTS AND MATERIALS

4 X 5 - 7.5

Type	Included Part No.	Part No.
Mechanical	12A, 90, 100A, 100B	305415926
Packing	12B, 13, 14, 100A, 100B	305415927

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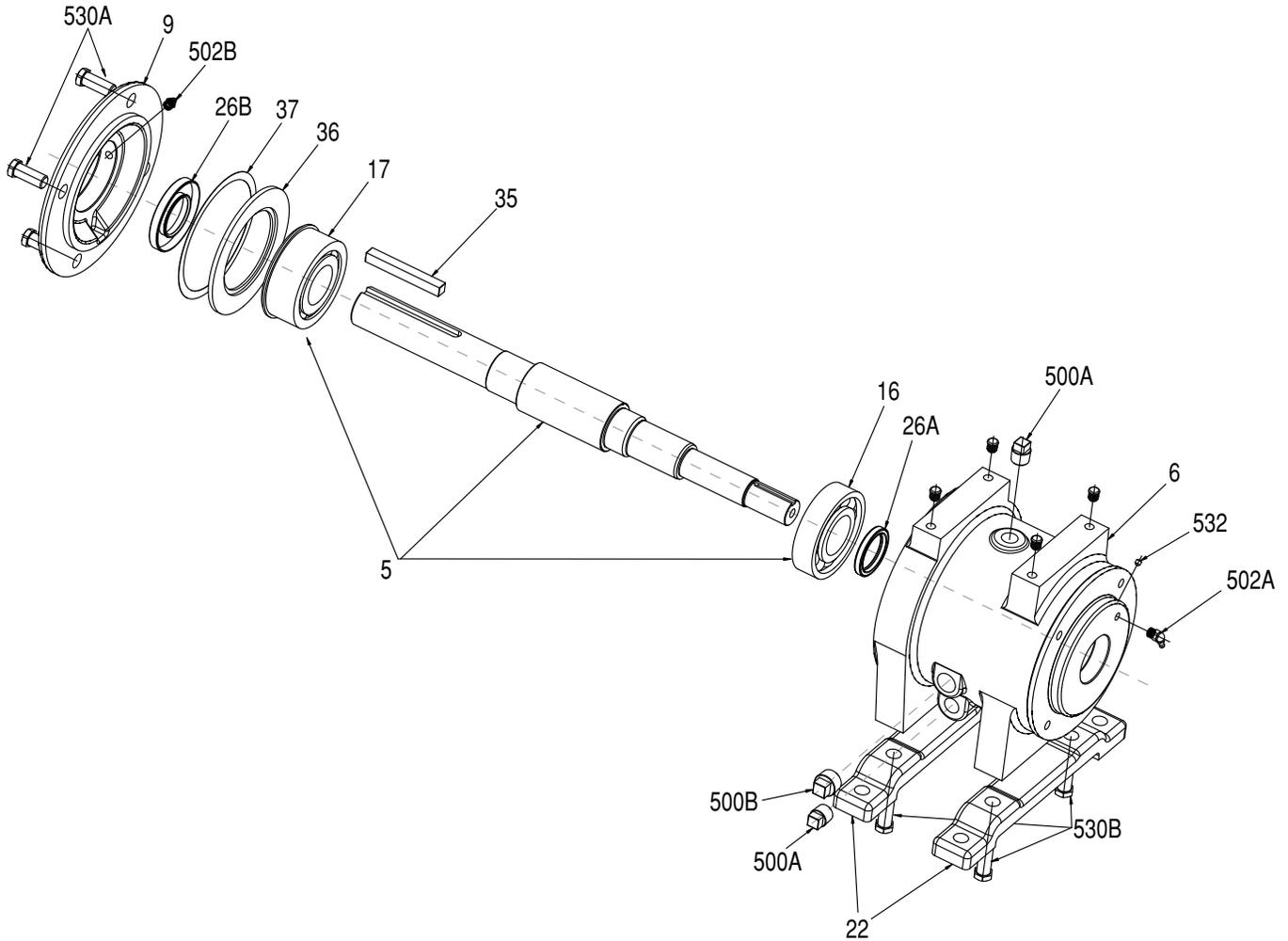
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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

BEARING FRAME



SURFACE PUMPS

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FRAME MOUNT - 7.5-INCH

EXPLODED PARTS AND MATERIALS

BEARING FRAME

Fig.	Part Description	Part No.	Materials
5	Shaft	305420901	Stressproof®
6	Bearing Frame	305413901	ASTM 536 Ductile Iron
9	Cover, Bearing Frame	305413921	ASTM 536 Ductile Iron
16	Bearing, Pump Side	305418944	Steel
17	Bearing, Drive Side	305418951	Steel
22	Foot (2 req.)	305411921	ASTM 536 Ductile Iron
26A	Lip Seal, Pump Side	305418941	Nitrile
26B	Lip Seal, Drive Side	305418942	Nitrile
35	Key (1/2 x 1/2 x 4.00)	305418933	300 Series Stainless
36	Plate, Bearing Frame	305413922	CRS Plate
37	Shim (0.005)	305418935	300 Series Stainless
37	Shim (0.010)	305418936	300 Series Stainless
37	Shim (0.015)	305418937	300 Series Stainless
500A	Pipe Plug (1/2 NPT) (2 req.)	305418931	CAD-Plated Steel - Grade S
500B	Pipe Plug (3/4 NPT)	305418932	CAD-Plated Steel - Grade S
502A	Fitting, Grease	305418959	Steel
502B	Fitting, Grease	305418960	Steel
530A	Capscrew, Hex (5/8-1 x 1.50) (4 req.)	305418918	CAD-Plated Steel - Grade S
530B	Capscrew, Hex (5/8-1 x 1.75) (4 req.)	305418919	CAD-Plated Steel - Grade S
532	Screw, Set	305418957	CAD-Plated Steel - Grade S

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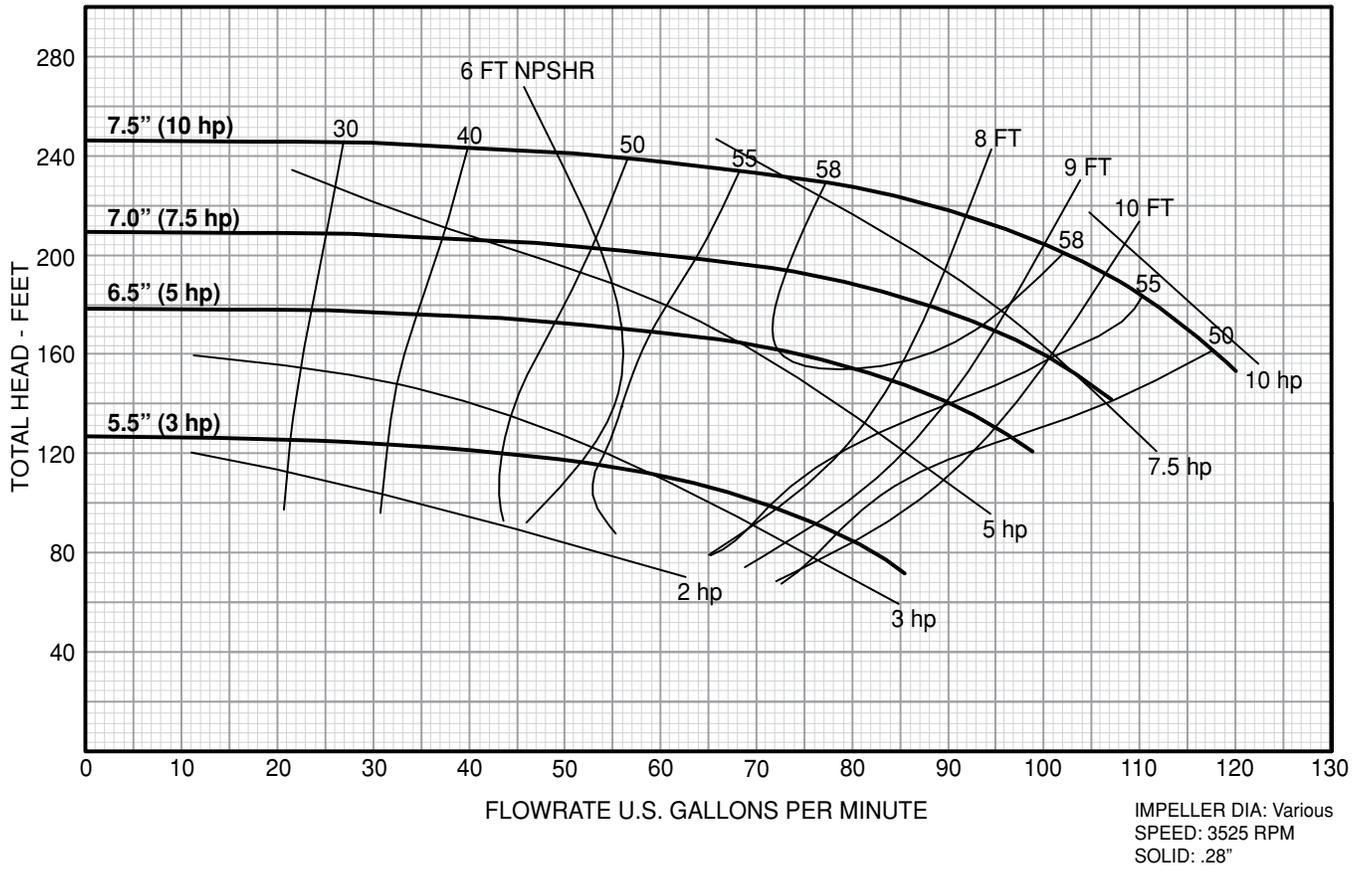
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FRAME MOUNT - 7.5-INCH

Performance Curve: 1.5 x 3 - 75

Fixed Speed



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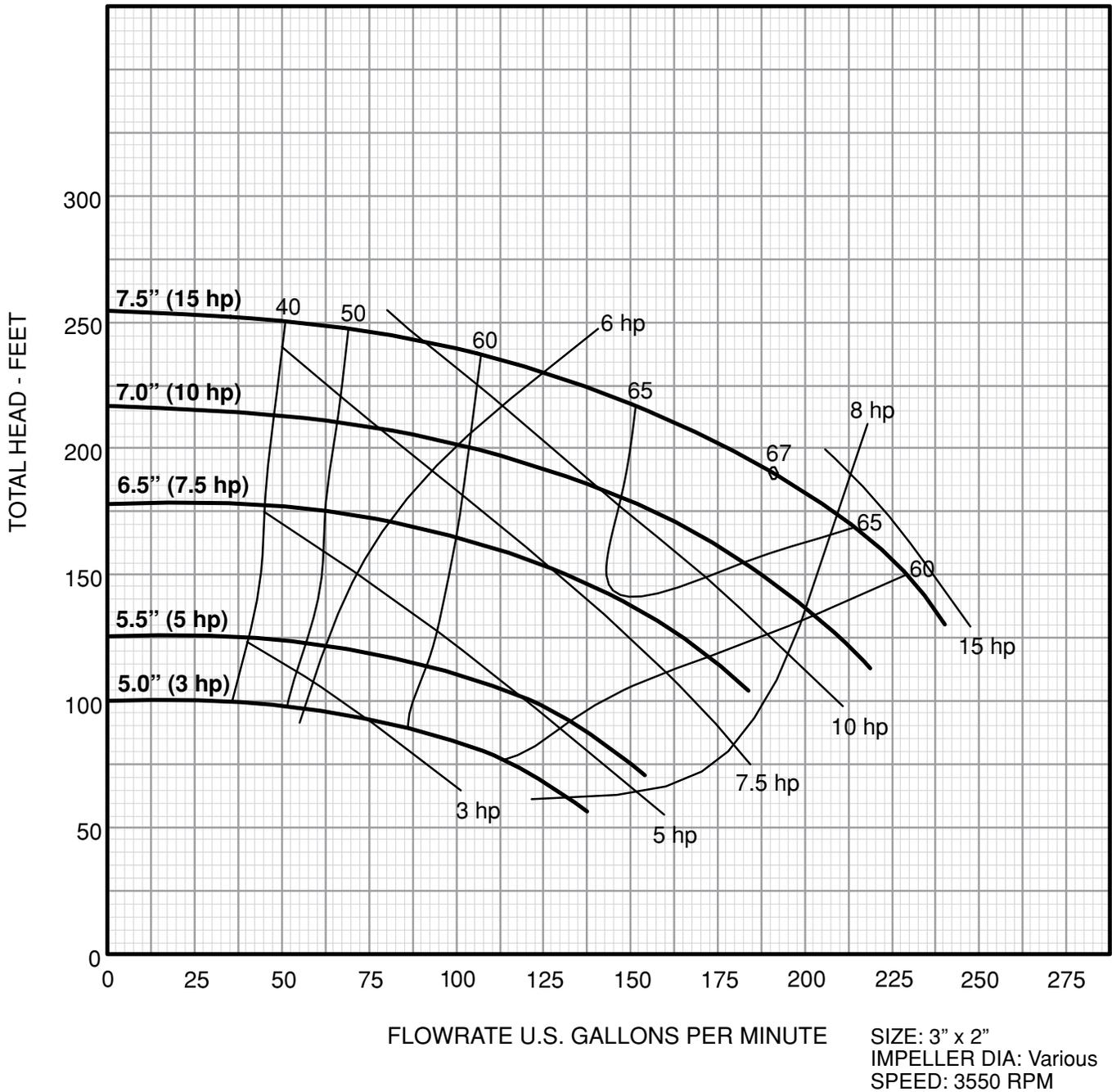
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FRAME MOUNT - 7.5-INCH

Performance Curve: 2 x 3 - 75

Fixed Speed



SURFACE PUMPS

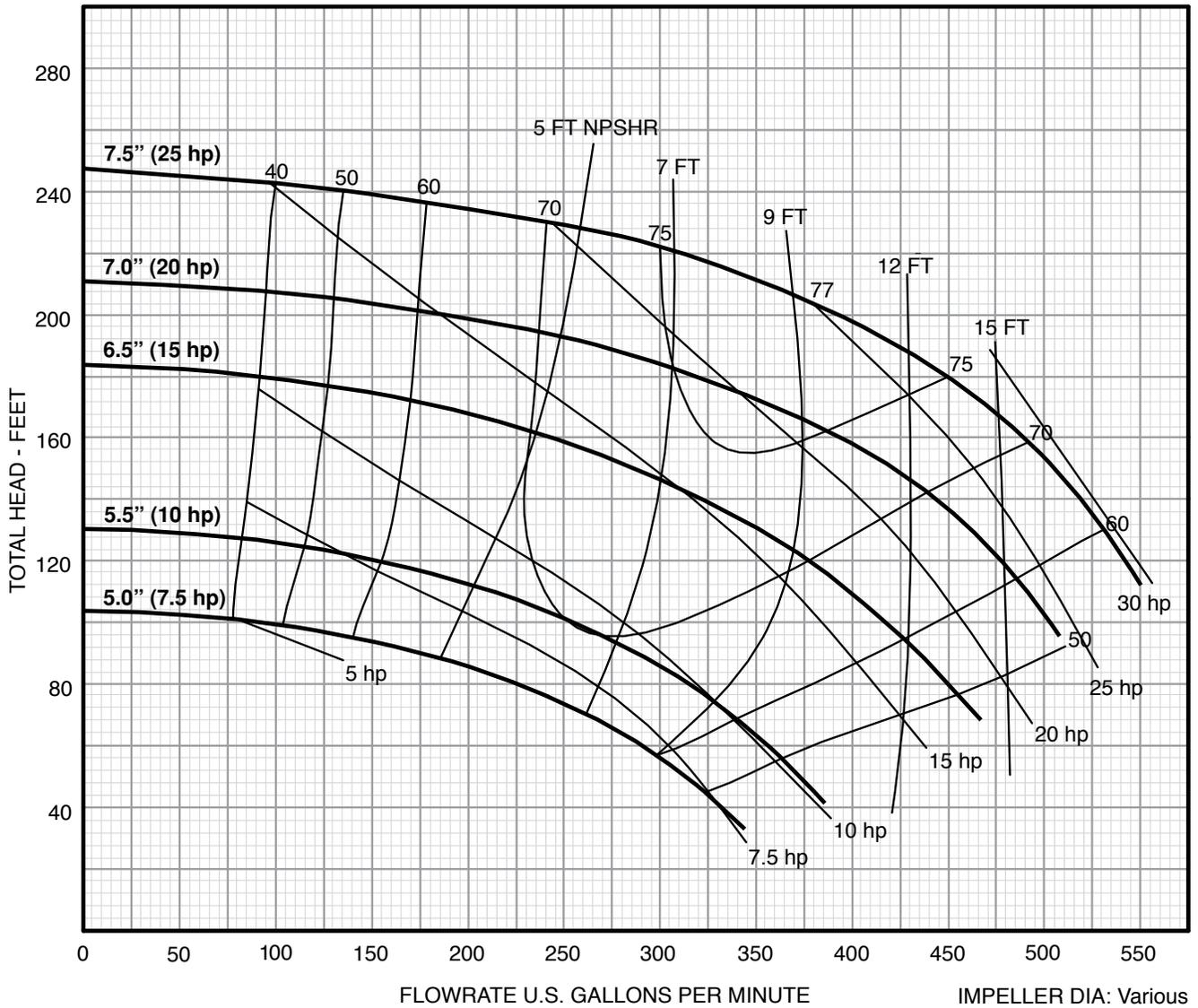
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 2.5 x 4 - 75

Fixed Speed



IMPELLER DIA: Various
SPEED: 3575 RPM
SOLIDS: .56"

SURFACE PUMPS

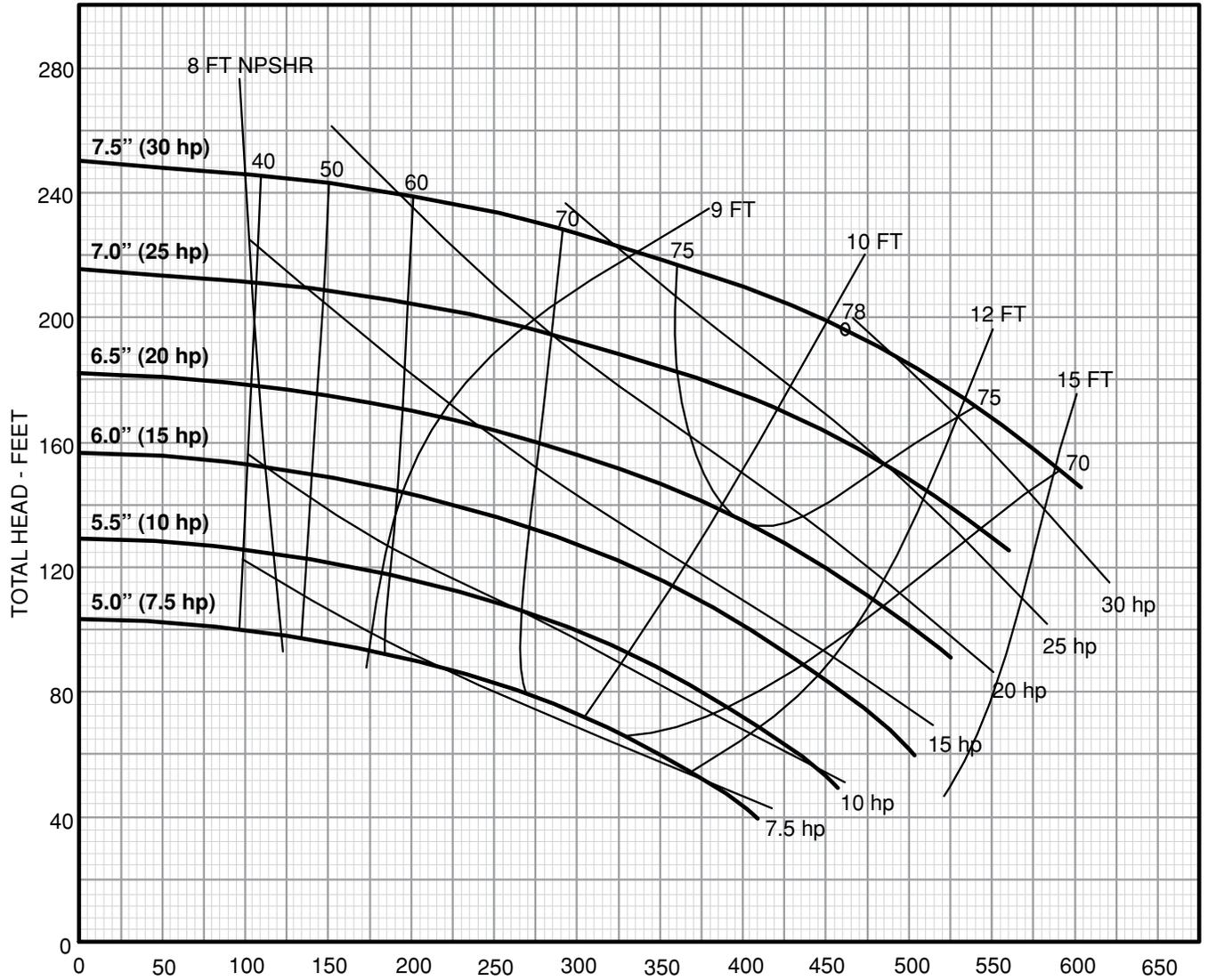
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 3 x 4 - 75

Fixed Speed



FLOWRATE U.S. GALLONS PER MINUTE

IMPELLER DIA: Various
SPEED: 3570 RPM
SOLIDS: .62"

SURFACE PUMPS

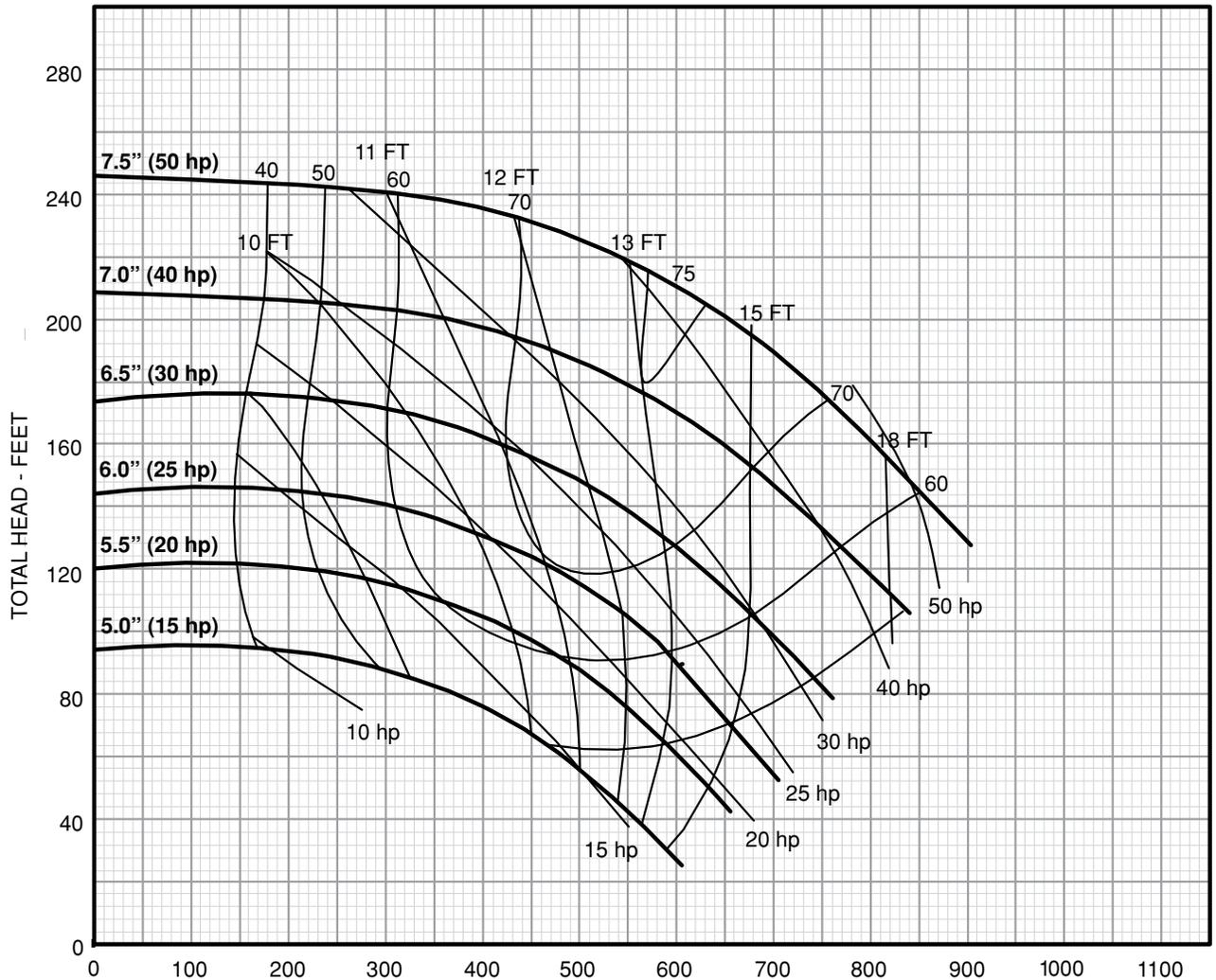
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 4 x 4 - 75

Fixed Speed



FLOWRATE U.S. GALLONS PER MINUTE

IMPELLER DIA: Various
SPEED: 3550 RPM
SOLIDS: .94"

SURFACE PUMPS

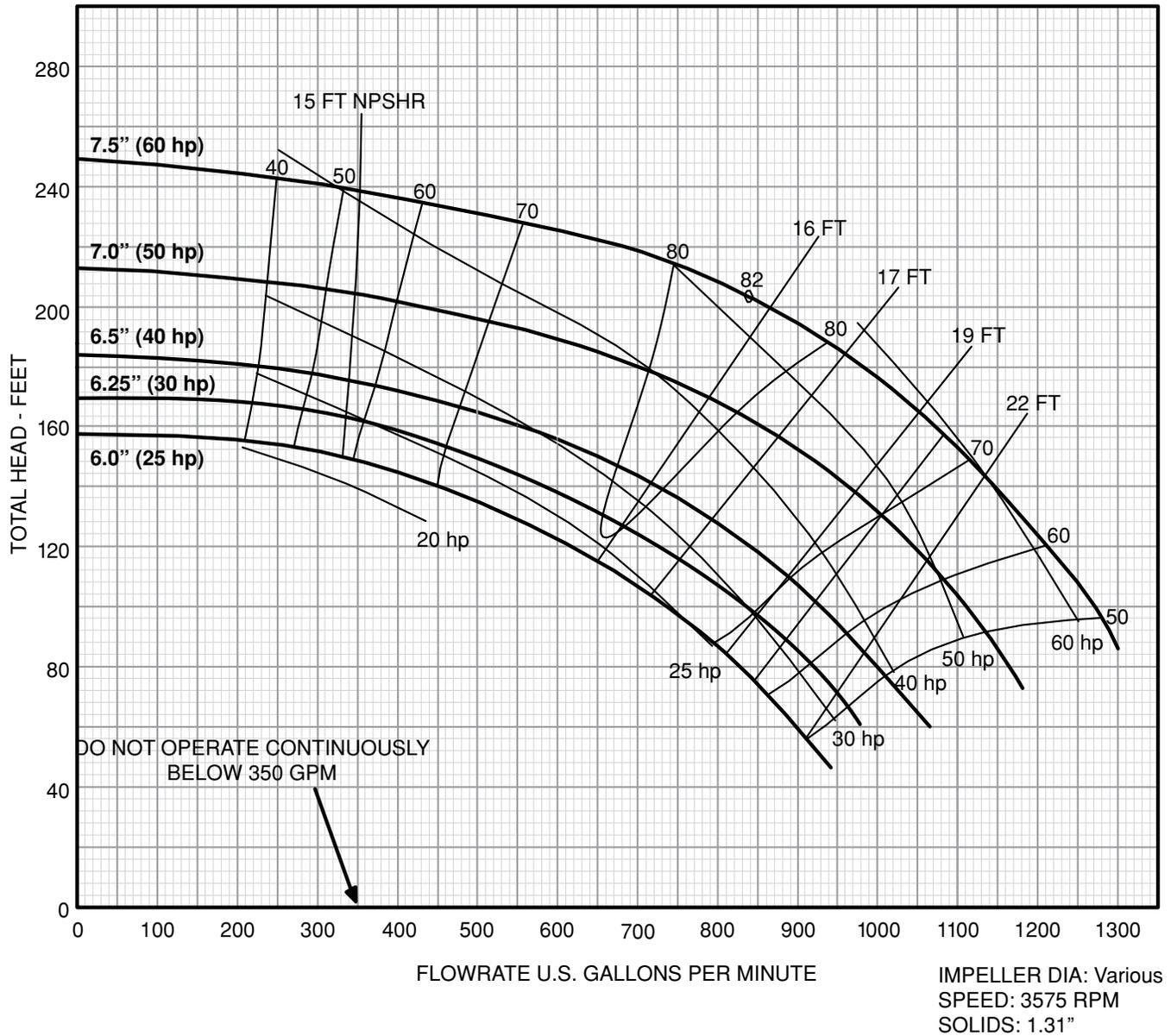
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 4 x 5 - 75

Fixed Speed



SURFACE PUMPS

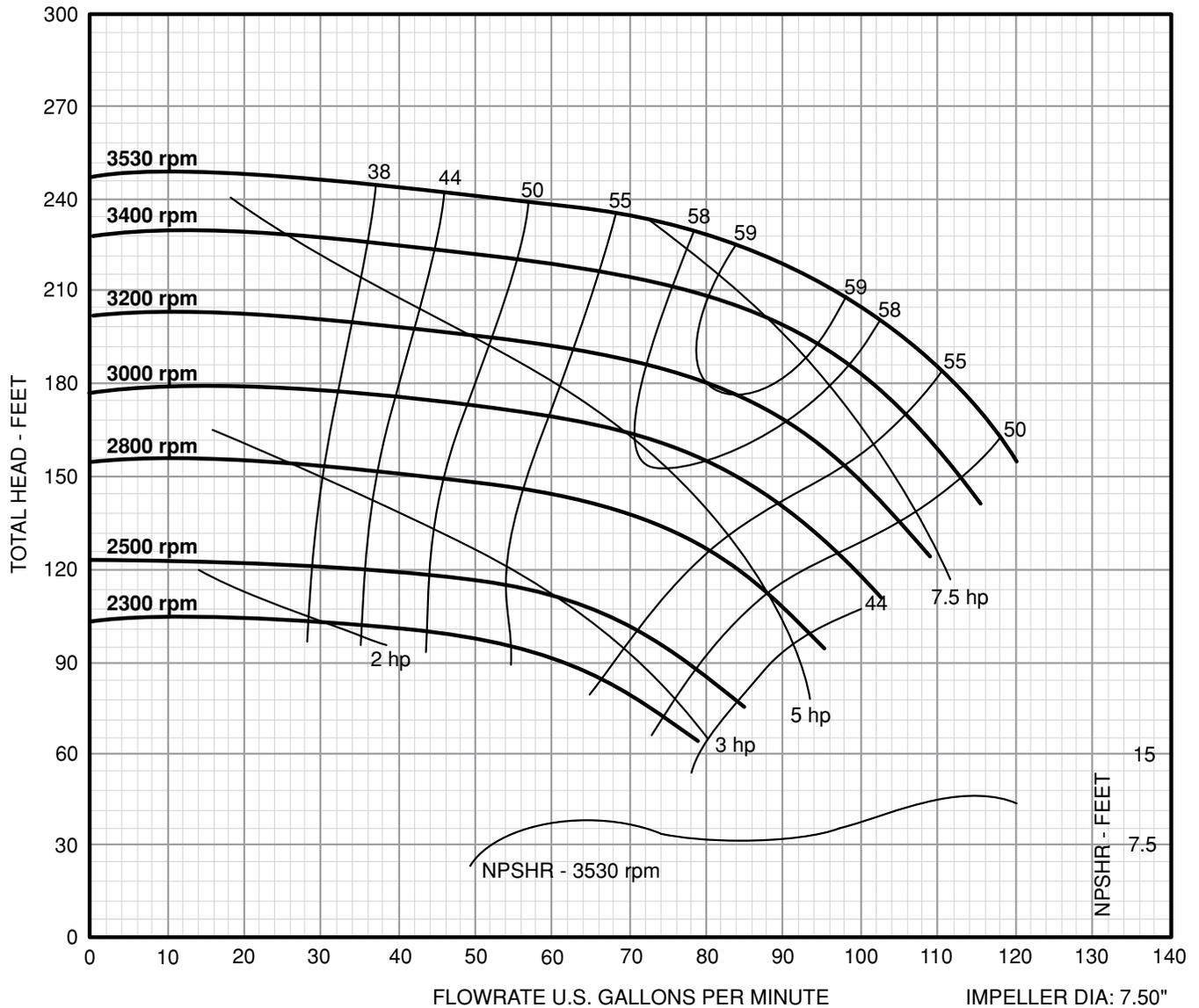
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 1.5 x 3 - 75

Variable Speed



SURFACE PUMPS

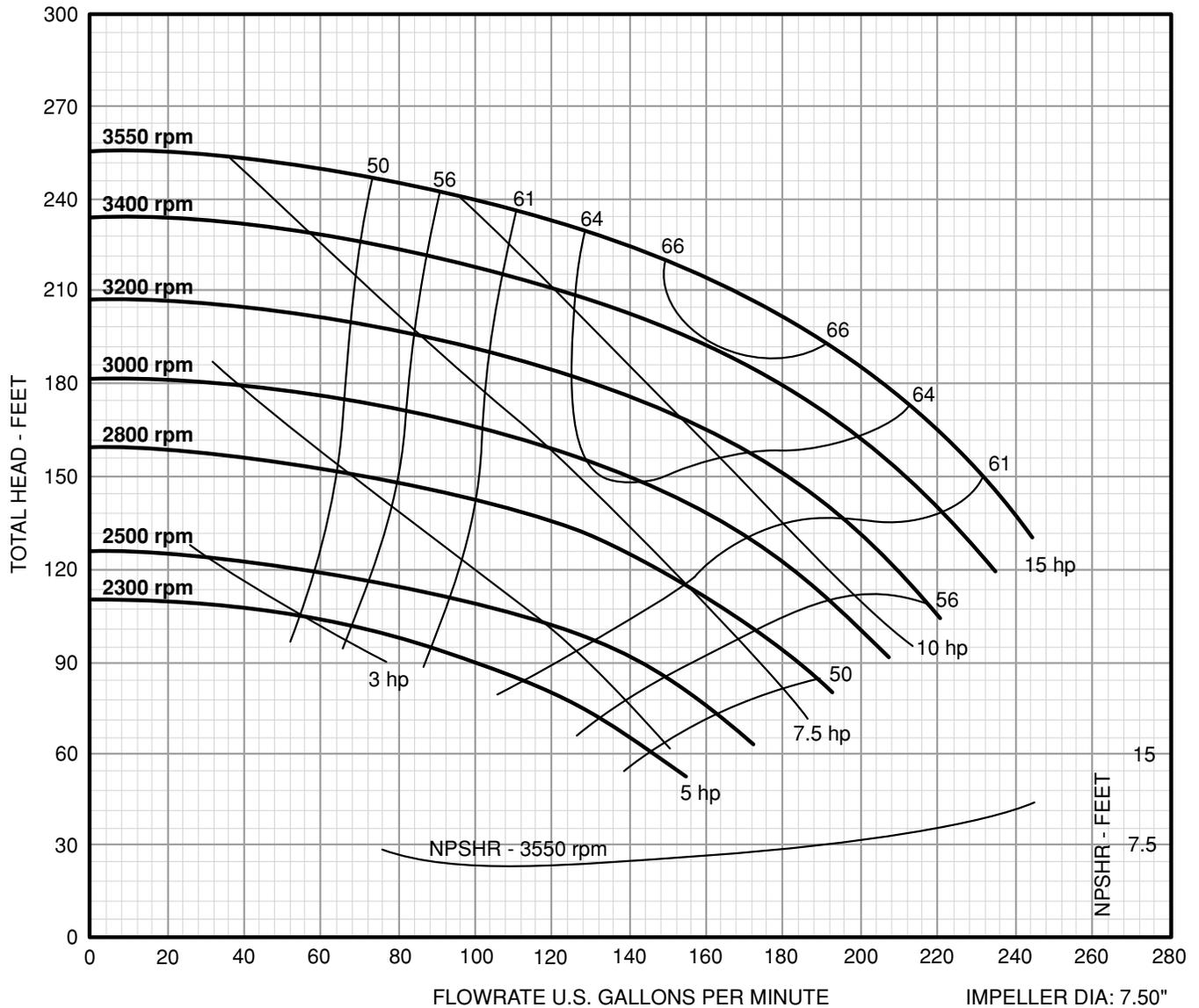
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 2 x 3 - 75

Variable Speed



IMPELLER DIA: 7.50"
SPEED: Various
SOLIDS: .50"

SURFACE PUMPS

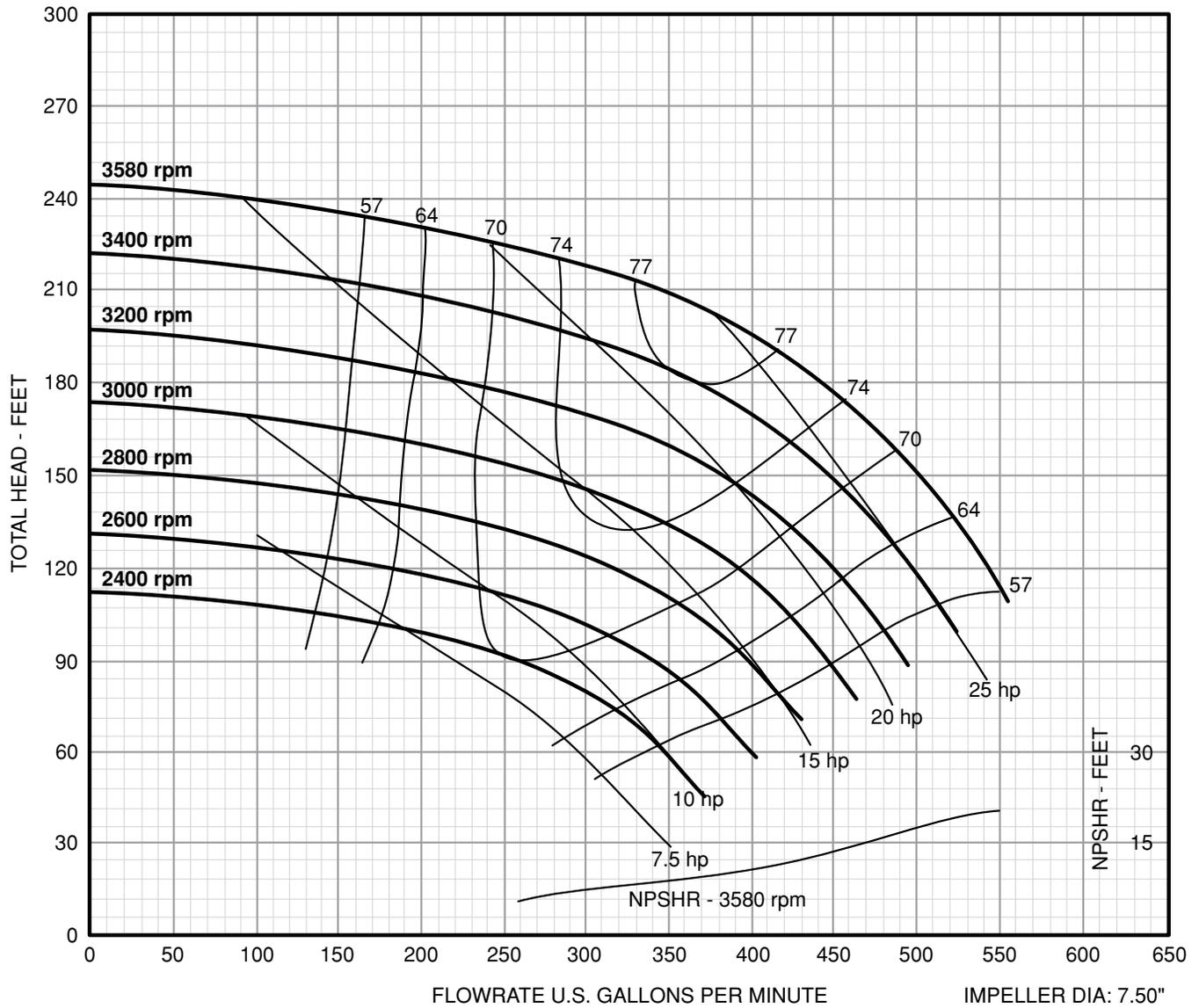
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 2.5 x 4 - 75

Variable Speed



IMPELLER DIA: 7.50"
SPEED: Various
SOLIDS: .56"

SURFACE PUMPS

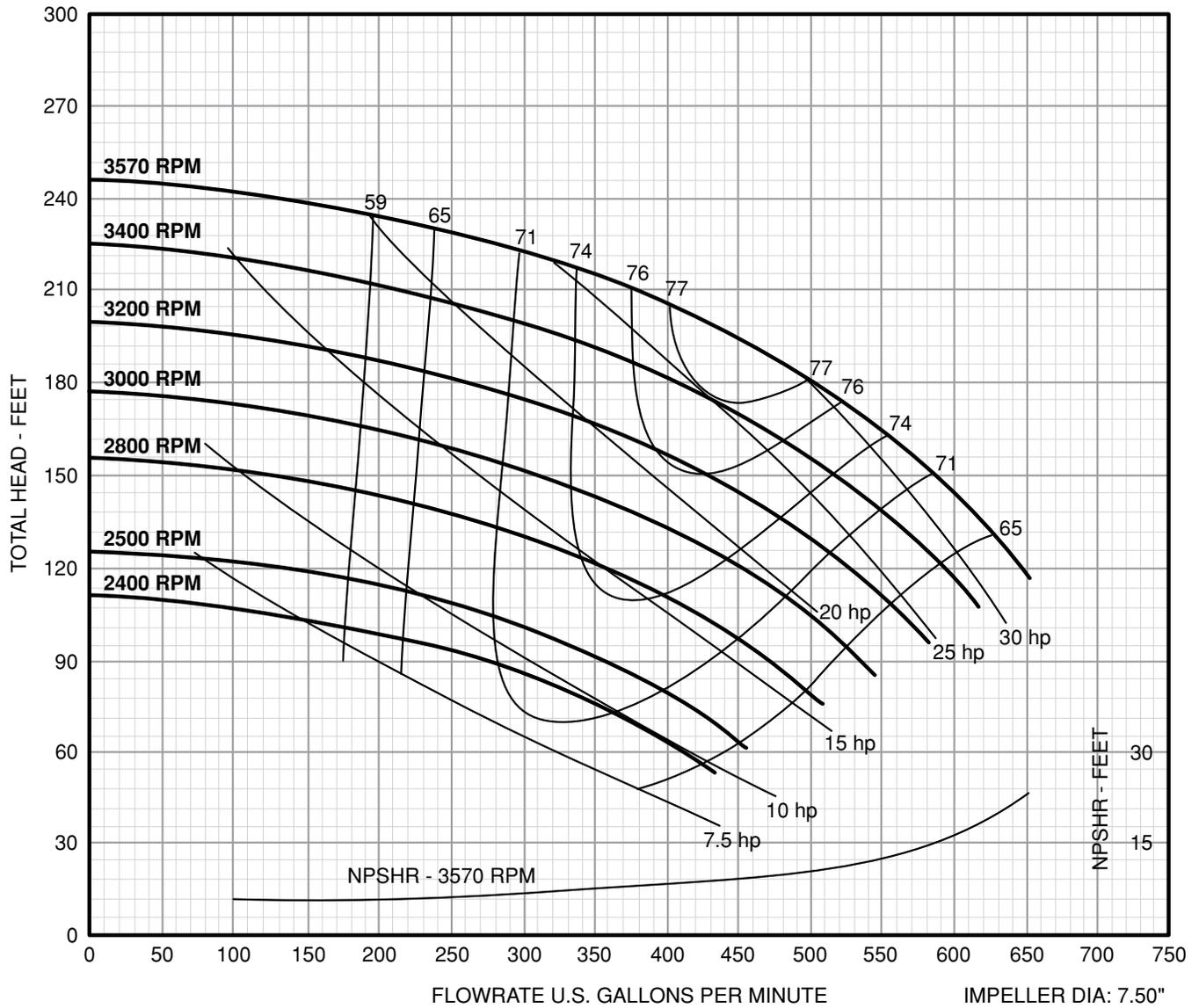
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 3 x 4 - 75

Variable Speed



SURFACE PUMPS

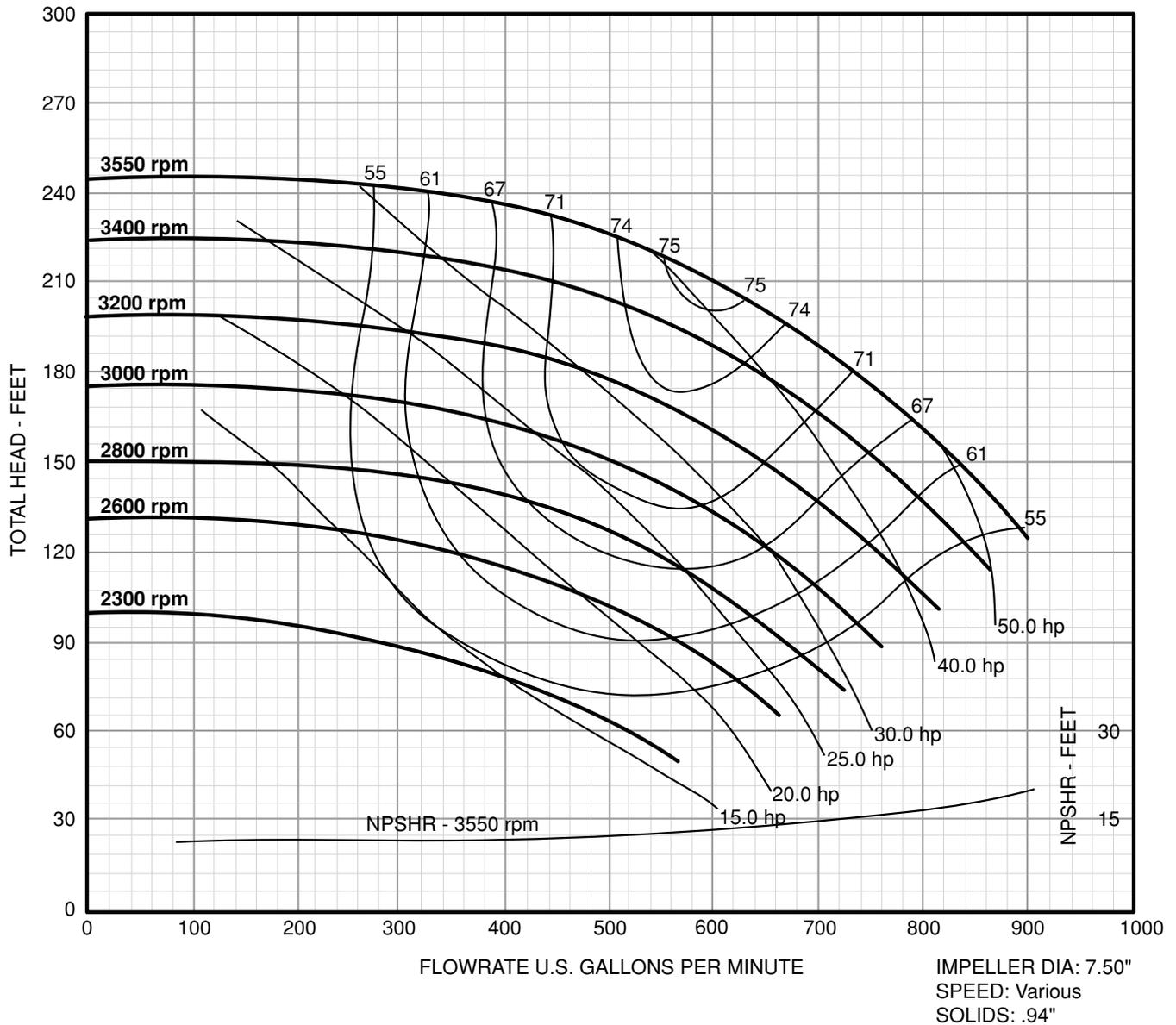
CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 4 x 4 - 75

Variable Speed



SURFACE PUMPS

CENTRIFUGAL

MENU

FRAME MOUNT - 7.5-INCH

Performance Curve: 4 x 5 - 75

Variable Speed

